SYNTHESIS OF PYRIDINES BY USING METAL OXIDES ON ZIRCONIA SUPPORT AS CATALYSTS

by

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ABSTRACT

In recent years, there has been a concern for the development and design of sustainable chemical routes, which resulted in Green Chemistry, a concept that became popularized in the 1990s with the intention to reduce pollution. It encouraged the planning of chemical processes to attain a final product that would, amongst other things, use the same amount of input materials, the use of green solvents as well as the use of environmentally friendly materials, which are non-toxic.

Multicomponent reactions (MCRs) have become very attractive subjects in organic synthesis due to the formation of C-C and C-hetero atoms in a one-pot synthesis. They have emerged as processes with considerable ecological interest as they address the fundamental principles of synthetic efficiency and reaction design. This arises from minimization of waste, time, energy, and cost. In this study, heterogeneous catalysts with an increased activity have been synthesized and applied as easily recoverable catalysts, and focused on the effect of heterogeneous catalysts reaction's parameters on the catalytic activity and selectivity of 1, 4-dihydropyridines synthesis.

Heterocyclic structures are commonly useful templates for the design and improvement of potent and specific biologically active agents. Pyridines and their derivatives form an important class of heterocyclic compounds and owing to their properties are desired in many different fields, such as natural products, pharmaceuticals, and functionalized materials. They also show a wide range of biological properties, such as antibacterial, antioxidant, antiviral, anticancer, anticonvulsant and antihypertension activity. Pyridines are also known for their antiinflammatory activity and can act as antagonist's inhibitors.

This study is based on the development efficient and environmental-friendly techniques and routes for the synthesis of heterocyclic compounds (pyridines), in the presence of variety of reusable catalysts.

The synthesis of functionalized 1,4-dihydropyridine derivatives by the incorporation of dimethylacetylenedicarboxylate, 4-fluoroaniline, malononitrile with various substituted

benzaldehydes using Sm_2O_3/ZrO_2 as catalyst with ethanol as solvent and at room temperature has been achieved with (87-96%) yields.

A CeO₂/ZrO₂ heterogeneous catalyst was employed for the synthesis of pyridine derivatives *via* a one-vessel, four-component reaction consisting of substituted benzaldehyde, malononitrile, dimethylacetylenedicarboxylate and dimethylaniline. Eleven compounds were synthesized giving yield of (87-95%).

An efficient four component/one-pot protocol was developed for synthesis of functionalized pyridine derivatives by reacting dimethylacetylenedicarboxylate, 4-bromoaniline, malononitrile with various substituted benzaldehydes in the presence of Y_2O_3/ZrO_2 as catalyst. Excellent yield of (88-95%) were obtained.

The noteworthy advantages of this basic method are the use of ethanol as a solvent, excellent yields and shorter reaction times. Most catalysts were reusable for up to seven cycles. Powder X-ray diffraction, TEM, SEM and N₂ adsorption/desorption analysis techniques were employed for the structural interpretation of the catalysts. The identity of target products were established and confirmed by diverse spectral (¹H NMR, ¹³C NMR, ¹⁵N NMR, FT-IR and HRMS) techniques.

DECLARATIONS

DECLARATION 1 - PLAGIARISM

I, Sebenzile Beauty Shabalala, declare that

- 1. The research reported in this thesis, except where otherwise indicated is my original research.
- 2. This thesis has not been submitted for any degree or examination at any other university.
- 3. This thesis does not contain other persons' data, pictures, graphs or other information, unless specifically acknowledged as being sourced from other persons.
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DECLARATION 2 - PUBLICATIONS

DETAILS OF CONTRIBUTION TO PUBLICATIONS that form part and/or include research presented in this thesis (include publications, submitted, *in press* and published and give details of the contributions of each author to the experimental work and writing of each publication)

 Sebenzile Shabalala, Suresh Maddila, Werner E. van Zyl and Sreekantha B Jonnalagadda, A facile, efficacious and reusable Sm₂O₃/ZrO₂ catalyst for the synthesis of functionalized 1,4- dihydropyridine derivatives. <u>Catalysis Communications</u>, (79) 21–25, 2016. <u>http://dx.doi.org/10.1016/j.catcom.2016.02.017</u>

My contribution: All the pyridines and derivatives were synthesized and characterized by me under the supervision of Prof. Jonnalagadda (Supervisor), Prof van Zyl (Co-author) and Dr. S. Maddila (Postdoctoral fellow working under Prof. Jonnalagadda) and drafted the article.

2. Sebenzile Shabalala, Suresh Maddila, Werner E. van Zyl and Sreekantha B Jonnalagadda, Sustainable CeO₂/ZrO₂ catalyst for the green synthesis of highly functionalized 1,4-dihydropyridine-2,3-dicarboxylate derivatives. (*Revised manuscript submitted to Current Organic Synthesis*)

My contribution: Synthesis and characterization of all compounds and derivatives were done by me under the supervision of Prof. Jonnalagadda (Supervisor) Prof van Zyl (Co-author) and Dr. S. Maddila (Postdoctoral fellow working under Prof. Jonnalagadda) and drafted the article.

3. Sebenzile Shabalala, Suresh Maddila, Werner E. van Zyl and Sreekantha B Jonnalagadda, An innovative and simple protocol for the synthesis of 1,4-Dihydropyrines using a highly stable and efficient Y₂O₃/ZrO₂ catalyst (*submitted to a journal for publication*)

My contribution: Synthesis of all compounds and their derivatives as well as the characterization were done by me under the supervision of Prof. Jonnalagadda (Supervisor) Prof van Zyl (Co-author) and Dr. S. Maddila (Postdoctoral fellow working under Prof. Jonnalagadda) and drafted the article.

Signed:....

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CONFERENCE PARTICIPATION

- Sebenzile Shabalala, Suresh Maddila, Werner E. van Zyl and Sreekantha B Jonnalagadda "A facile, efficacious and reusable Sm/ZrO₂ catalyst for the synthesis of functionalized 1,4-dihydropyridine derivatives". (Oral presentation at the 42nd National Convention of the South African Chemical Institute Conference 29 Nov. - 4th December, 2015 at *Elangeni Hotel, Durban*
- Sebenzile Shabalala, Suresh Maddila, Werner E. van Zyl and Sreekantha B Jonnalagadda "Sustainable CeO₂/ZrO₂ catalyst for the green synthesis of highly functionalized 1,4-dihydropyridine-2,3-dicarboxylate derivatives" (Poster presentation at the College of Agriculture, Engineering and Science Research day, 29th November 2016, *Howard Campus, UKZN*.

LIST OF ABBREVIATIONS

Abbreviations

3-CR	Three component reaction
¹ HNMR	Proton Nuclear Magnetic Resonance
¹³ CNMR	Carbon-13 Nuclear Magnetic Resonance
°C	Degrees Celcius
ArH	Aromatic ring proton
BET	Brunauer-Emmett-Teller
Calcd	Calculated
C-C	Carbon-Carbon bond
CDCl ₃	Deuterated Chloroform
COSY	Correlation spectroscopy
DABCO	1,4-Diazabicyclo[2.2.2]octane
DMF	Dimethyl formamide
DMSO	Dimethyl sulfoxide
DMSO-d ₆ -	Deuterated-dimethyl sulfoxide
Dd	Doublet of doublet
D	Doublet
Dt	Doublet of triplet
Et ₃ N	Triethyl amine
EtOH	Ethanol
Eq	Equivalent
FT-IR	Fourier Transform Infrared Spectroscopy
HIV	Human Immunodeficiency Virus
HMBC	Heteronuclear Multiple Bond Coherence
HSQC	Heteronuclear Single Quantum Coherence
Hz	Hertz
HRMS	High Resolution Mass Spectrometry
H_2PO_3	Dihydrogen Phosphite
IL	Ionic Liquids
IMCRs	Isocyanide-based Multicomponent Reactions

MCRs	Multicomponent reactions
MHz	Mega Hertz
М	Multiplet
MNP	t-nitrosobutane
MOF	Metal-organic frameworks
PEG 600	Poly (ethylene glycol) 600
Ppm	Parts Per Million
REE	Rare earth element
RT	Room temperature
S	Singlet
S ₈	Elemental Sulfur
TEA	Triethanolamine
TEM	Transmission electron microscopy
THF	Tetrahydrofuran
TLC	Thin Layer Chromatography
TOF	Turn over frequency
Т	Triplet
VOC	Volatile organic compounds

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Chapter 1

The objective of this study is to design and develop bimetallic mixed oxides using zirconia as support and rare earth metals as potential active materials to be used as recyclable heterogeneous catalysts in valued added organic conversions, with focus on synthesis of varied pyridine derivatives. The chapter mainly describes the importance and applications of various heterogeneous catalysts, multicomponent reactions and chemistry of heterocyclic compounds. The chapter also interprets the role of zirconia as support material for the various active metals and their efficacy in the value added organic transformations. Numerous heterocyclic compounds and their syntheses are described to appreciate the scope and viability of Multi-Component Reactions (MCRs). The literature survey on pyridine moieties and their syntheses in different operating conditions are described.

1. Introduction

A catalyst is a constituent of a reaction, which accelerates the rate, without being consumed in the reaction. Catalysts are widely utilized in industry, laboratory and research fields. Attention to catalyst materials has been prompted by the central problem of how to adapt comparatively economical feedstocks into molecules of enhanced value [1-3]. Catalysts play a vital role, as part of industrial processes, in the formation of simple molecules into new composite fragments (e.g., from ethylene into methanol) [3-5]. Solid catalysts possess catalytically active sites on their surface [6], and in the reaction process, the reactant molecules come in contact with active sites on the surface [6-8]. The conversion of N₂ to NH₃, using a heterogeneous catalyst was one of the greatest successes in manufacturing procedures, with over 150 million tons of NH₃ manufactured per annum globally [9-11]. The transition metal oxides are the most explored materials as a heterogeneous catalysts for different organic conversions [12-14]. Varied inorganic catalysts have been employed in the synthesis of new organic chemicals and petroleum products of value, like pharmaceuticals, polymers, petrochemicals and fuels [15-17]. Catalyst also plays a key role in providing a cleaner environment, via the elimination of pollutants and through the development of cleaner industrial processes with lesser production of by-products [18-20]. Mixed metal oxides are a noteworthy class of heterogeneous catalysts because of their high stability, simple separation, chemoselectivity, environmental compatibility, highly active, simplicity of operation and are costeffective [21].

Catalysts can broadly be divided into homogeneous and heterogeneous [22] and bio-catalysis is often seen as a separate category [23]. A homogeneous catalyst is distributed on the molecular level within the reactants, which are most frequently in the liquid state [24]. Catalysis of the conversion of organic molecules by acids or bases denotes one of the best known types of homogeneously catalysed reactions [25]. In addition, the catalysis of organic reactions by metal complexes in solution has grown rapidly with both scientific and industrial importance [26]. Heterogeneous catalysts remain mostly in solid phase, while reactants exist in liquid and/or vapour phases heteroatom catalysis [27], whereas in homogeneous catalysis the reactants and the catalyst are in the same phase [28].

This study is focused on heterogeneous catalysts. In order for the reaction to occur, one or more of the reactants must diffuse to the catalyst surface and adsorb onto it. After the reaction, the products must desorb from the surface and diffuse away from the solid surface [29]. Transport phenomena and surface chemistry is an important aspect of heterogeneous catalysis research [30]. A simple model for heterogeneous catalysis involves the catalyst providing a surface on which the reactants temporarily become adsorbed [31]. Bonds in the substrate become sufficiently weakened for new bonds to be created. The bonds between the products and the catalyst are weaker, so the products are released. Several heterogeneous catalysts used in petrochemical and refinery applications are reused multiple times therefore saving energy and they also are eco-friendly [32-34]. Furthermore, it provides the opportunity for simple separation and recycling of the catalyst and easy product purification [34]. In recent years, there have been an improvement in using recyclable heterogeneous catalysts for varied chemical conversions, owing to their associated costeffectiveness and environmental benefits [34-36]. Mainly, reactions catalysed by these materials have modernized the field of organic synthesis due to easy work up, higher yields and reduction in waste production [35-38]. In that sense, a demand to improve heterogeneous catalyst with excellent yields and shorter reaction times, without using a hazardous materials have been investigated [39,40]. One of the main aims of green chemistry is to improve environmentally appropriate routes to important organic molecules. Thus, there is great demand for designing and development of newer materials as the preferred catalysts in the industry, academic research and industry to achieve variety of objectives.

1.1. Metal and rare earth elements

Rare earths, a collection of sixteen naturally occurring chemical elements [41] that contain unique properties, make them ideal for the high technology industry. They are applicable in permanent magnets, lasers, automotive catalytic converters, superconductors, and alloys as well as in catalysis [42]. The first application of these chemicals dates to the 1880 and they have shown significant applications over the years. They are used in alloys to prevent corrosion and impart strength, hardness and inertness to structural material, in the ceramic industry and in catalysis [43].

The use of lanthanides in many applications to explore its complexity using techniques such as gravimetric, volumetric, voltammetry, potentiometry and spectrometry. Lanthanides form a major component of the rare earth elements, which are critical components of many higher valued products for petroleum refining catalysis, as well as phosphors in colour television [46].

Ninety percent of lanthanides found globally are used in the U.S.A. and most of it is imported from China. Lanthanides possess flexible coordinative saturated metal centers and they exhibit a high thermal stability [47]. Because of the properties, they have various physical, chemical and biological applications [48-50]. There is lack of information on the potential effects of lanthanides when exposed to humans. [51,52].

1.1.1. Samarium metal

Samarium, a member of the lanthanide series, is a very hard and silvery-white metal. It ignites in air at high temperatures. In nature, samarium occurs as seven isotopes, of which three are radioactive with extremely long half-lives [51-54]. It is also applicable in catalysis and decomposition reactions. Its radioactive isotopes are used in cancer cell treatment, nuclear reactors, x-ray lasers and in the determination of age and origin of rocks [55].

Samarium is found in a variety of minerals such as monazite, bastnasite, cerite, gadolinite, and samarskite. These minerals contain different mixes of rare earth metals, ranging the elements from lanthanum through to lutetium in the periodic table. Currently, it is mainly

used as an alloy together with cobalt in super strong permanent magnets and as an active metal in catalysis. Samarium has two stable oxidation states, +2 and +3, where the latter is the most stable. This property makes samarium a good lanthanide for catalytic activity [56, 57]. The coordination chemistry of samarium and together with other lanthanides as well is not as predictable as for the d-block elements.

1.1.2. Cerium metal

This lanthanide element is found in oxide form as ceria. Ceria is recognised for its excellent catalytic activities. It is normally used with other materials to alter the overall properties for example in the Oxygen Reduction Reactions (ORR). It is mixed with gold for improved catalytic activity and that is referred to as a synergistic effect. It can also be mixed with other metals to enhance the redox properties [58]. Ceria can be recovered from several industrial wastes. It is used as a promoter/additive in hydrogenation reaction as it contains excellent promoting effects [59]. It has unique and various application such as polishing material, electrochemical device as well as in catalysis on oxidation and partial oxidation of hydrocarbons.

It basically acts as an oxygen sink for the reactions that occur on its surface of it or at the surface of supported ceria [60]. A variety of methods are used in the preparation of ceria which includes sol-gel, co-precipitation and a hydrothermal solid-solid reaction procedure. It can release and absorb large quantities of oxygen (oxidation state conversion). Ceria allows the formation of oxygen vacancies, whose concentration is directly proportional to the catalytic activity. It normally increases the surface area of the catalyst, therefore enhancing the catalytic activity [61]. Silver supported ceria is active in the gas-phase catalytic combustion of volatile organic compounds (VOCs) and is economically reasonable viable due to the utilization of small amounts of oxides [62].

1.1.3. Yttrium metal

Yttrium plays a huge role in catalysis as it increases the oxygen mobility. It modifies the catalytic activity by enhancing the reducibility of the catalyst [63, 64].

Yttrium is used as a catalyst in ethylene polymerization. The effect of yttrium on the activity of the Ru catalyst for carbon dioxide hydrogenation is significant. In comparison to Ru/sepiolite, the Ru-Y/sepiolite catalyst presents higher CO_2 conversion under comparable

condition. This indicates that yttrium can play an important role by aiding the increase of the catalytic activity of Ru/sepiolite. It is well known that the catalytic activity of a catalyst can be related to its surface properties.[65] The presence of yttrium in the Ru/sepiolite catalyst obviously increases the number of active sites in this catalyst and improves the dispersion of ruthenium over the support. Thus, the increase in CO_2 conversion due to the presence of yttrium can be related to the change of surface properties of this catalyst [66. 67].

1.1.4. Zirconia oxide

Zirconia is an intensively used compound because of its acidic properties and is prominently used in heterogeneous catalysis doped with other metals [68, 69]. It has high calcining temperatures, resulting to a decrease in the surface area, thereby forming an individual crystalline phase [70-72].

Acidic zirconia catalysts contains transition metals such as nickel, cerium and chromium and are preferably prepared by the sol gel method [73-75]. Since it introduces homogeneity and controls the morphology and the overall textural properties [76]. Zirconia holds many advantages, including strong acidity, stability, excellent activity and it can be recovered easily after use. It improves the yield of the desired product [76-78]. Furthermore, zirconia has been considered because of its thermal, mechanical, and chemical stability. It retains its form under harsh reaction conditions for example high temperature, high pressure, and a strong oxidizing agent, in acidic and basic aqueous media [79-81].

1.2. Preparation of Zirconia

The different methods to get synthetic sulfated zirconia could usually be classified into two synthesis routes [82-86]. The first route is by the synthesis of mesoporous sulfated zirconia. Many researchers were devoted to synthesizing mesoporous zirconia with uniform pore structure by using various templates as the pore-directing agents. Cetyl trimethyl ammonium bromide, neutral amine and the triblock copolymer were used in the first step before using sulfate impregnation in the second step [87]. However, the amorphous pore wall of surfactant-templated mesoporous zirconia would often suffer from the collapse of the porous structure after high temperature calcination. Here, an alternative strategy was to load sulfated zirconia on the pores of heat stable mesoporous materials. Great effort have been made on obtaining sulfated zirconia loaded mesoporous silica materials through a direct synthesis or post-synthesis impregnating methods [88]. However, as the blocking of pores would be observed as enhancing the loading amount of metal oxides, it would result in a serious degeneration of the catalytic activities due to the difficulty caused in mass transfer. The second approach was by synthesizing the sulfated zirconia nanoparticles. In this approach, a conventional two-step technique included the precipitation of zirconium hydroxide followed by the impregnation of zirconium hydroxide with sulfate ions, which was used for the preparation of sulfated zirconia nanoparticles. Several zirconium precursors such as zirconium nitrate, zirconium chloride, zirconium oxychloride, zirconium isopropoxide and zirconium acetylacetonate were at first employed to form zirconium hydroxide precipitated by alkaline agents. Then, common sulfonating agents, such as H₂SO₄ and (NH₄)₂SO₄, were used for the impregnation of zirconium hydroxide. In the two approaches, the one-step synthesis approach has attracted more attention because of its advantage in avoiding the impregnation step, which would simplify the synthesis procedure of sulfated zirconia nanoparticles [86-89]. In fact, both monoclinic and tetragonal sulfated zirconia with high surface area had been prepared by a novel one-step hydrothermal method. Stichert et al. [88] also reported a one-step liquid-crystal template route to synthesize nano-sized sulfated zirconia with coexisted mixed phases of tetragonal and monoclinic zirconia. It was noted that zirconia with a combination of tetragonal and monoclinic phases, however, exhibited less catalytic activity than that with pure tetragonal phase. This proves that the tetragonal sulfated zirconia is active, but the monoclinic is nearly inactive. Reddy et al., also found that sulfated zirconia required for the formation of active sites after high-temperature calcination was accompanied by the transformation of tetragonal into monoclinic zirconia, which resulted in a decrease in catalyst activity [89-90]. Therefore, it deserves to search for a procedure that synthesizes stable and high active sulfated tetragonal zirconia. There were no reports in the literature to synthesize sulfated tetragonal zirconia catalyst with a one-pot vapor controlled synthesis method [90]. Some of the studies reported with different active materials doped on zirconia support used as catalysts are detailed below.

1.2.1. Nickel-Zirconia

Nizio et al. reported the use of metals supported on zirconia for the methanation process. It represents both a feasible approach contributing to the reduction of the emissions of CO_2 and a way of transforming hydrogen into a conventional energy carrier [91]. Though many different porous materials containing metal have been used to catalyze the methanation process, zirconia doped nickel showed excellent catalytic effect, achieving considerable methanation rates. The interaction between the metal and support also plays a very important role in catalyst performance and a key role in the active site dispersion, stability and activity [92].

Chu *et al.* evaluated CO_2 methanation activity of Ni-ceria-zirconia and revealed that Niceria-zirconia exhibited excellent catalytic activity and stability. Exceptional performance was due to the high oxygen storage capacity of ceria zirconia oxides together with the presence of highly dispersed nickel [93]. Other studies claimed that CO_2 methanation activity on Ni-ceriazirconia was related to the particular interaction between nickel cations and the ceria-zirconia support [94].

1.2.2. Copper-Zirconia

Researchers investigated the sustainable development for methanol synthesis via CO₂ hydrogenation. Amongst different additives such as ZnO, Al₂O₃, ZrO₂, Ga₂O₃, Y₂O₃, TiO₂ and SiO₂ used, zirconia has shown an outstanding performance [95]. The ZrO₂-supported copper catalyst has been reported to be more selective and stable than the other catalysts for methanol synthesis from CO₂ hydrogenation because of the high thermal stability and the high surface basicity of ZrO₂ [96]. Therefore, ZrO₂ was suggested as a structural stabilizer to prevent the sintering of Cu nanoparticles. In addition, the surface basicity of ZrO₂ provides more active sites for CO₂ adsorption. Reddy and Patil reported that the methanol selectivity linearly increased with strong basic site on the catalyst surface [97].

Sreethawong et al. reported that Cu doped m-ZrO₂ exhibited a higher concentration and basicity of hydroxyl group as well as the stronger Zr^{4+}/O_2 pairs compared to t-ZrO₂, resulting in superior CO₂ adsorption capacity. The work reported that the phase of ZrO₂ affected activity and selectivity for the synthesis of higher alcohols and isobutene, butane isomerization, ethanol dehydration and the water gas shift reaction [97-99]. However, a few studies have investigated the effect of the zirconia phase on methanol synthesis from CO₂ hydrogenation. However, the

roles of ZrO_2 phases in the determination of structure and catalytic activity of Cu/ZrO₂ catalysts are not yet fully understood. The effects of ZrO_2 polymorphs including amorphous (-m), tetragonal (-t) and monoclinic (-m) phase on the structure of copper, Cu–ZrO₂ interaction and adsorption–desorption of H₂ and CO₂ were systematically investigated. The catalytic performance in terms of activity, selectivity and normalization of the copper site specific activity (TOF) of the Cu/a-ZrO₂, Cu/t-ZrO₂ and Cu/m-ZrO₂ catalysts is discussed based on their structure and adsorption–desorption properties [100-102].

1.2.3 Tungsten-Zirconia (WO_x-Zr)

The stability of WO_x -Zr O_2 is attributed to the strong interaction between the WO over layer species and the Zr O_2 support [103]. Further studies found promising catalytic activity of WO_x -Zr O_2 in the liquid phase Beckmann rearrangement, dehydration, hydrolysis, hydrogenolysis, hydration of cyclohexene, selective catalytic reduction of NO and esterification. WZr catalysts are conventionally prepared by impregnating a Zr(OH)₄ support with a W precursor. The material is subsequently subjected to calcination temperatures [104]. Variation of WO₃ content and calcination temperature enables the control of the population of WOx species on the support, which is frequently expressed by the theoretical W surface density (W-SD) [105]. The W-SD has a significant impact on the catalytic performance of WZr and the value of W-SD producing the optimal activity has been discussed controversially [106]. Optimum catalytic activities were proposed for W-SD forming a 2D-monolayer coverage of polymeric tungstate species. Above monolayer coverage, WO₃ nanoparticles (WO₃-NPs) start to develop on the surface of ZrO₂ causing a decline in activity [107].

Furthermore, Wachs et al., have carried out extensive studies on the WO surface states over metal oxide supports, particularly ZrO₂. Okuhara et al., found evidence for the presence of sub-nanometre Zr-WOx clusters responsible for high catalytic activity in the Friedel–Crafts alkylation. Moreover, other reports showed that the formation of crystalline WO₃-NPs on a level slightly above monolayer coverage can still give a positive effect in catalysis [108-110].

1.3. Multicomponent Reactions

Chemical conversions utilizing three or more reactants to form products are typically referred to as multicomponent reactions (MCRs) [111]. It can be revealed as a subclass of domino progressions as they are frequently accomplished by putting all substrates in one pot under parallel reaction conditions, where the compounds undergo the transformations in a time-resolved mode [112]. Since several substrates are put together, it is not only the molecular complexity that is built up very rapidly; indeed, there is also the possibility of generating manifold analogues. Specifically, MCRs provide products with the diversity needed for the discovery of new lead compounds [113]. This diversity and easy accessibility to a large number of compounds, combined with high throughput screening techniques, makes MCRs a very important tool in modern drug discovery processes [114].

MCRs supports a large variety of reactions based on the combination of simple and flexible construction blocks in time-saving one-pot procedures [115]. Owing to their characteristic simple investigational techniques and their one-pot character, they are clearly appropriate for automated synthesis [116]. Therefore, MCRs have attracted significant interest due to their unique synthetic efficacy [115]. The structure of the reaction product can simply be prolonged by systematic divergence and the reactants are either commercially accessible or easy to prepare. The bond forming efficiency, that is the number of bonds that are formed in single process, is a significant part to determine the benefit of MCRs [117].

In MCRs, numerous starting materials combine to generate composite products. Model multicomponent synthesis approves the concurrent addition of all reactants and catalysts in a single step process in which all reactants combine in a distinctively systematic mode under the same reaction circumstances [118]. Thus, a model MCR is an arrangement of mono and bimolecular events that profits consecutively until an irreversible final step traps the product. All these processes are highly efficient for creating molecular complexity by generating more than two chemical bonds per operation [119]. Hundreds of MCRs have been used over the years. However, the finding of novel MCRs was a consistent theme during the past decade [115]. With the occurrence of high-throughput showing in chemical industry, researchers and chemists are confronting the challenges to conceiving huge collections of new molecules [112]. By virtue of its intrinsic high tentative power, research on MCRs has positively become a field of interest for

both academic and industrial researchers [119-121]. It is therefore not surprising that many efforts are currently being devoted to this area of exploration.

1.4. Types of Multi-component reactions

1.4.1. Strecker multicomponent reaction

The Strecker multicomponent reaction was first reported in 1850. This is one of the oldest multicomponent reactions, which have proven to be straightforward and an efficient route for the synthesis of α -amino acids which are applicable in the pharmaceutical industry [122]. Strecker is a valuable multicomponent reaction because of the formation of C-C bonds as well as its richness in the chemistry of the nitrile function groups [122-124].

This is a three-component type of MCR, which includes a carbonyl compound, an amine and either an alkaline metal cyanide or hydrogen cyanide coupled together to produce an amino nitrile [125]. This reaction involves condensation of an aldehyde, ammonia as well as a cyanide source. A subsequent hydrolysis of the resulting amino nitrile follows thereafter (Scheme 1). After 167 years of discovery, the Strecker reaction is still practical and efficient. It is applicable in both the laboratory and technical scale, which adds to its advantages. It form amino nitriles, which are very useful precursors for synthesis of amino acids and other nitrogen containing heterocycles [123]. This reaction is catalyzed by both acidic and basic catalysts, for example lithium perchlorate, zinc halide, ruthenium, depending on the conditions of the reaction. These reactions are tedious, producing a lot of waste, therefore modifications had been made using cyanating agents e.g. diethyl phosphorocyanidate, α -trimethylsiloxy nitrile tri-n-butyltin cyanide and so forth [126].



Scheme 1: The synthesis of α-amino nitrile through Strecker reaction.

1.4.2. Biginelli multicomponent reaction

The Biginelli multicomponent reaction demonstrates one of the fundamental strategies involving a three-component condensation [127]. It was discovered in 1893 and it involves a one-pot condensation of an aldehyde, α , β -ketoester, and urea/thiourea under strong acidic conditions (scheme 2) [128]. This is an important route to produce multi-functionalized-3,4-dihydropyridin-2-(1H-thionesdihydropyridines (DHPs). These DHPs have been receiving considerable attention because they exhibit a wide range of biological and pharmacological properties, for example, antiviral, antibacterial, antitumor, anticancer, anti-hypertention [128-130].

The Biginelli type of reaction is related to the innovation of dihydropyridines based calcium channel modulator such as nifedipine drugs used in cardiovascular diseases [131]. This type of MCR has some drawbacks such as harsh acidic conditions, longer reaction time as well as low yield particularly when subjected to aromatic aldehydes. However, appropriate catalysts have been used for example ionic liquids, SiO₂-H₂SO₄, PEG-SO₃H, SiO₂-H₂PO₃ to overcome these [129-131].



Scheme 2: Preparation of dihydropyridinones through the Biginelli condensation.

1.4.3. Mannich multicomponent reaction

Mannich multicomponent reaction is one of the most general and suitable route for the synthesis of nitrogen-containing building blocks [132]. It is used in the preparation of secondary and tertiary amino derivatives. These reactions result in asymmetric and racemic products, therefore making them a special area of research [133]. It is amongst the most widely used three component systems, utilizing a non-enolizable aldehyde, a primary/secondary amine as well as an enolizable carbonyl compound (Scheme 3). The resulting β -amino carbonyl compounds are valuable in the synthesis of pharmaceutical and natural products and act as synthetic

intermediates in organic synthesis [134,135]. They are also applicable effectively in amino ketones generation, synthesis of amino alcohols, sugar derivatives and alkaloids [133]. Carbon-carbon and carbon-nitrogen bonds are formed, which are crucial in pharmaceutical and natural products and makes these reaction highly versatile. Modification of the reaction was been done to overcome the drawbacks such as purification procedure, production of waste and complex work-up [132-135].



Scheme 3: Three-component Mannich multicomponent reaction.

1.4.4. Robinson multicomponent reaction

The Robinson reaction is amongst the oldest and most powerful means for the synthesis of the alkaloid tropinone heterocycles and was initially carried out in 1917 [136]. The leading central application of Robinson MCRs is in natural product chemistry [137]. This type of reaction involves a coupling of succinic dialdehyde, calcium salt of acetonedicarboxylic acid as well as methylamine (Scheme 4) [138].



Scheme 4: Robinson three-component multicomponent reaction.

1.4.5. Passerini multicomponent reaction

Passerini multicomponent reaction is a three-component system [139]. It is a dominant tool for combinatory chemistry as well as heterocyclic chemistry, which has been used for over 80 years [139]. This type of reaction involves the synthesis of a diverse library of potentially bioactive and densely functionalized molecules [140]. The Passerini reaction has found much utility in the drug discovery field as well as biological natural product synthesis [140-142]. The Passerini reaction is an efficient way for the synthesis of α -acyloxycarboxamides, after BOC deprotection and acyl migration by using carboxylic acid, aldehyde as well as isocyanide (Scheme 5) [143]. This type of reaction gives the desired product that constitutes a stereogenic center, which contains ester and amide linkage functionalities which are very advantageous [144]. The other advantage includes better yield, variability of conditions that they proceed in for example aqueous solvent, solvent free and ionic liquid.



Scheme 5: The Passerini three component reaction.

1.4.6. Ugi multicomponent reaction

Ugi firstly described the concept of a four component reaction system in 1959 used in the synthesis of new compounds that are effective against infectious diseases [145]. The Ugi reaction is one of the developmental foundations of isocyanides based multicomponent reactions [146,147]. It is a reaction methodology used for the synthesis of peptides by using monomers that contains biocompatible side groups [148]. This is a one-pot four component system which is efficacious for the synthesis of di-amide scaffolds by reacting an aldehyde/ ketone, amine, carboxylic acid and an isocyanide [149].

The Ugi multicomponent reaction is easy to perform and it tolerates a wide range of functional groups. It is also a very rapid access to structural complex compounds. It has a greater diversity of ligands as it increases the scaffold diversity and application of novel affinity adsorbents [150]. It has amazing simplicity since it produces a linear peptide either than the

heterocyclic ring [151]. There is also a modified version of Ugi MCR, where only threecomponents an aldehyde, acid and isocyanide (Scheme 6) are used as starting materials [149-151].



Scheme 6: Ugi three-component multicomponent reaction.

1.4.7. Hantzsch multicomponent reaction

1,4-Dihydropyridine derivatives (1,4-DHPs) are a significant class of biological active molecules and also work as biomimetic reducing agents. These classes of compounds are generally accessible by use of the Hantzsch reaction, which was reported in 1882 [152]. This multicomponent reaction consists of an aldehyde, ethylacetoacetate and ammonium acetate to form dihydropyridine, which oxidises to form a pyridine derivative (Scheme 7).



Scheme 7: General scheme for the Hantzsch reaction

A reaction of aromatic aldehydes, methyl acetoacetate and ammonium acetate was used for the one-pot multicomponent synthesis of functionalized 1,4-dihydropyridines (Scheme 8). The reaction was catalysed by Mn and Ce oxides under solvent-free conditions. The yields were good (69-87%) in the case of the benzaldehyde, as they have both electron-withdrawing and electron donating groups [153].

1.4.8. Bucherer-Bergs hydantoin multicomponent reaction

This four-component system was discovered in 1929. It was first synthesized by Bucherer- Bergs and it was carried out by reacting cyanohydrins, which include the addition products of cyanide anion to a ketones/aldehyde with ammonium carbonate (Scheme 8) [154]. The reaction mechanism involved is associated with the Strecker synthesis, because of the α aminonitriles involvement as intermediates [155]. It is considered to be appropriate for the formation of amino acid because it is prone to succeed over the Strecker synthesis in a CO₂-rich atmosphere [156]. The conversion of *N*-carbamoylamino acids to amino acid Ncarboxyanhydrides potentially produces peptides [154].



Scheme 8: Bucherer-Bergs hydantoin multicomponent reaction.

1.4.9. Aza-Diels-Alder multicomponent reaction

Aza-Diels-Alder multicomponent reaction is an efficient synthesis method in the assembly of six membered rings of the heterocycles [157]. These are normally important in the biological synthesis field [158]. It ensures excellent atom-economy of the reaction [159]. Both types of Aza-Diels-Alder involve an *in-situ* generation of either the diene or the dienophile, which still need to be explored further. It is basically a synthesis of complex annulated quinolines as well as optically active dihydropyridines [160]. These have a rich synthetic diversity, excellent regio-diastereo and enantio selective power [161].

These reactions deals with a combination of an electron rich olefin with an *N*-arylimines for the synthesis of tetrahydroquinolines (Scheme 9). Tetrahydroquinolines are an area of interest as the moiety exhibits wide-range of biological properties, including anti-allergic, antiinflammatory, astrogen and psychotropic activities ideal for pharmaceutical applications [162]. Further, the synthesized quinolines are also vital because of their variable oxidation states [163]. This reaction requires an organic solvent as well as catalysts or additives, which is the major drawback. These reactions have been modified using mild and water tolerant Lewis acid and protic acid catalysts [164].



Scheme 9: Synthesis of tetrahydroquinolines via Aza-Diels-Alder reaction [165].

1.4.10. Grieco multicomponent reaction

This is a type of multicomponent reaction was first reported by Grieco and Bhasas in 1988 [166]. It is a three-component reaction, which was termed the Grieco condensation [166-168]. This reaction is fairly new compared to other multicomponent reactions, but has a dominant application in the medical and pharmaceutical field [169]. It deals with the coupling of an amine together with an aldehyde to form a tetrahydroquinoline (Scheme 10).



Scheme 10: Grieco multicomponent reaction to form a tetrahydroquinoline [170]

1.4.11. Kabachnik-Fileds reaction

The Kabachanik reaction is a multicomponent reaction between an amine, a carbonyl compound and dialkyl phosphonate to form α -amino phosphonate (Scheme 11). This reaction was discovered by Kabachnik and Fields in 1952 and is used in the synthesis of anti-inflammatory drugs [171].



Scheme 11: General scheme for the Kabachnik-Fields reaction

Recently, Ghafuri et al. reported a nanomagnetic sulfated zirconia catalysed Kabachnik reaction of α -aminophosphonates using aromatic aldehydes, anilines and dimethyl phosphite carried out in absence of solvent at 80 °C (Scheme 12). Like many other heterogeneous catalysts, Nano-Fe₃O₄ZrO₂/SO₄²⁻, an acidic catalyst offers many benefits including easy workup, short reaction times, high activity and yields, in addition to easy separation and reusability and requires environmentally benign reaction conditions [172].



Scheme 12: Synthesis of the substituted α -aminophosphonates

1.4.12. Dipolar Cycloaddition reaction

Dipolar cycloadditions are a two-component system of multicomponent reaction [173]. It is still innovative as compared to other multicomponent reactions and is also applicable in both the medicinal and pharmaceutical fields [174]. It is basically, a reaction for the synthesis of 1,3-dipoles, followed by a reacting the 1,3-dipole with an appropriate dipolarophile (Scheme 13) [175].



Scheme 13: 1,3 Dipolar cycloadditions multicomponent reaction.

1.4.13. Grobcke-Blackburn-Bienayme reaction

Grobcke-Blackburn-Bienayme reaction [176,177] is basically a three-component system, which proceeds by coupling an aldehyde to an isonitrile as well as α -aminoazine (Scheme 14) [178].



Scheme 14: The Grobcke-Blackburn-Bienayme multicomponent reaction.

1.5. Synthesis of heterocyclic molecules

Nitrogen in heterocyclic compounds have drawn significant attention owing to their wide range of pharmacological and physicochemical properties. Heterocyclic molecules offer a high degree of structural variety and are proven to be useful as therapeutic agents [179]. Traditional approaches for the synthesis of heterocycles are always being updated and replaced by new, effective and viable synthetic methods [180]. An improvement of eco-friendly and vastly cost-effective methods for the synthesis of heterocyclic compounds continues to be a challenging area for organic chemists [181,182]. One-pot synthetic pathways are advantageous to access diverse functionalized molecules which are useful as fine chemicals, chiral catalysts, ligands, drug candidates and drug intermediates [180-182]. In comparison to multi-step synthetic procedures, these reactions are highly economical to construct varying substituted molecules in just one reactor by avoiding the separation and purification of intermediates [183]. Transition metal catalysed one-pot reactions are well-established methods for the synthesis of heterocyclic compounds for the synthesis of heterocyclic compounds [184-186]. This will certainly increase the interest of heterogeneous catalyzed one-pot reactions in the near future.

Heterocyclic chemistry, which forms the major division of conventional organic chemistry, is a challenging and interesting field [187], as a huge number of alkaloids derived from heterocyclic molecules are used as drugs [188]. Consequently, pharmaceutical and agrochemical industries have made rapid and significant progress to develop suitable heterocyclic compounds for the advantage of mankind [182]. The attractive feature of heterocyclic chemistry is the scope and provision to vary the core scaffold with innovative substitutions and variations [189]. Among different heterocycles, the chemistry of nitrogen and sulfur containing heterocycles has undergone remarkable advances in the last couple of decades,

ever since their initial use in agriculture commenced [190]. The pesticidal, potential chemotherapeutic, fungicidal and antiviral properties have been the reasons for the upswing in the interest and development of these heterocyclic compounds in general and various pyridine moieties in particular [191].

1.6. Pyridines

The finding of the pyridine basis (Pyr, means fire in Greek, and idine, suffix used for aromatic bases) is related to a peculiar study conducted in 1846 by Anderson, who was really investigating the pyrolysis of bones and was able to separate picoline as the first known pyridine [192]. The correct structure of pyridine core was improved by Korner (1869) and Dewar (1871), and other pyridines such as monopyridines, bipyridines, or terpyridines have also been reported [193-195]. The reactivity of heterocycles is different and they enhance their selectivity/reactivity in terms of the compounds they react with (nucleophile and electrophile).

The pyridine six-membered ring is reactive towards an electrophile due to the partial positive carbonyls on the ring while the nitrogen is partially negative as shown in Scheme 14.



Scheme 14: Reactivity of a pyridine six membered ring

Pyridines can be utilized to chelate metallic ions as *N*-donor ligands, giving effective organometallic catalysts [196]. These are also used in many applications like material science [197], polymers [198], supra-molecules [199] and organo-catalysis [200]. Pyridines have fascinated scientists for their biological and pharmaceutical characteristics, as they play a central role in the biological activity of natural substances containing nicotine, vitamin B6, and oxido-reductive NADP–NADPH coenzymes [201]. Pyridine-containing complex natural products also

exist in the sesquiterpene, alkaloid, enediyne, or polypeptide families. Several other bioactive enlarged pyridines have been prepared consequential in various interesting effects like antiviral, antiprotozoal, antiheroes, anti-apoptotic, anti-inflammatory, anti-asthmatic, antidepressant, anti-malarial, antitumor, antibacterial, anti-fungal, and antioxidant activities [202]. On the other hand, pyridines are also exploited in agrochemical for their herbicide and insecticide properties [201-205]. They basically act as the main building block in organic chemistry because of their predominant domination/display over a range of therapeutic activity classes. Due to the biological properties within the pyridine class their development is growing significantly with different methodologies and approaches [201-205]. Specifically, 1,4-dihydropyridines are a significant class, as they are used in the treatment of cardio vascular diseases (hypertension, arrhythmia, angina). They exhibit a calcium channel modulating property [206].

1.6.1. Synthesis of aryl-1,4-dihydropyridines via Hantzch reaction

The conventional methods for the preparation of Hantzsch 1,4-dihydro-pyridines from various aliphatic and aromatic aldehydes, β -keto ester and ammonia reported by earlier workers involved prolonged reaction times under refluxing conditions and moderate yields [20, 208]. This class of compounds have gained growing importance as they exhibit biological activities, like antihypertensive treatment of benign prostatic hyperplasia, and overcoming multidrug resistance encountered in cancer chemotherapy [209]. The reaction of equal ratio of ethyl acetoacetate, ammonium acetate and aldehyde in ethanol was subjected to microwave irradiation for 45 second in a domestic microwave oven with a pulse of 15 second each. The reaction product obtained is a light yellow solid in 96% yield (Scheme 15). Other substituted aldehydes were also synthesized [210].



Scheme 15: Synthesis of 4-aryl-1,4-dihydropyridines

Renaud and co-workers have reported good yields in the synthesis of dihydropyridine compounds namely, 1,4-dihydropyridines by a one-pot multi-component reaction, employing aldehyde, 1,3-dicarbonyl compounds and amines in the presence of a Lewis acid as a catalyst, for the transformation into the desired product at room temperature under DCM conditions (Scheme 16) [211].



Scheme 16: Lewis acid-catalyzed synthesis of substituted dihydropyridines

Villa et al., synthesized 1,4- and 1,2-phenylpyridine compounds, by using immobilized metallic phthalocyanines as a heterogeneous reusable catalyst in the reaction of an aldehyde, methyl acetoacetate and ammonium acetate in acetonitrile at room temperature In that study, catalyst particles with its unique viscoelastic properties facilitated the reaction (Scheme 17) [212].



Scheme 17: Synthesis 1,2-phenylpyridines by Hantzsch reaction over FePcSNH₂-SiO₂

Shi and co-workers have synthesized fused pyridine derivatives like pyrazolo[3,4-b]pyridine and pyrido[2,3-d]pyrimidine using [bmim]Br ionic liquid as the catalyst the reaction was environmentally friendly, higher yields were obtained over shorter reaction times, and convenient operation. They synthesized the pharmaceutically relevant and easily work-up synthesis of pyrazolo[3,4-b]pyridine derivatives with aromatic aldehyde, acyl acetonitrile and electron-rich amino heterocycles in the presence of ionic liquid as catalyst and solvent medium under reflux conditions (Scheme 18) [213).



Scheme 18: Synthesis of Fused Pyridine Derivatives in Ionic Liquid [bmim]Br

Mansoor et al.,[214] have focused on the synthesis of 2-amino-4,6-diphenylpyridine-3carbonitrile derivatives using [Bmim]BF₄ as a ionic liquid catalyst and simultaneously as a promoting solvent at 60°C. In the proposed mechanism, it was suggested that an intermediate arylidenemalononitrile formed, underwent Michael addition to form the desired product through an environmentally benign procedure (Scheme 19).



Scheme 19: One-pot synthesis of 2-amino-4,6-diphenylpyridine-3-carbonitrile.

Lee and co-workers showed a unique Friedlander reaction procedure for the preparation of medicinally viable thiazolo[4,5-b]pyridine, with solid supported cyanocarbonimidodithioate as the catalyst. This approach, based on an efficient solution-phase sequence, allows for a ready access to a large library and is potentially applicable to the preparation of other drug-like fused-thiazole ring systems (Scheme 20) [215].



Scheme 20: Synthesis of Thiazolo[4,5-b]pyridine under the Friedlander reaction

Zhang et al., have described the synthesis of pyrazolo[3,4-b]pyridine using an efficient $[Bmim]BF_4$ as a ionic liquid catalyst. The mixture ethylacetoacetatee, benzaldehyde, malononitrile and 5-amino-3-methyl-1-phenylpyrazole were reacted at 80° C under $[Bmim]BF_4$ as a solvent. The protocol proposed here is an environmentally friendly procedure with mild conditions, high yields, easy recovery and reusability (Scheme 21) [216].



Scheme 21: Synthesis of the pyrazolo[3,4-b]-pyridin-6-one in [bmim][BF₄]
Raja and co-authors have developed a convenient, a heavy metal and oxidant-free, onepot synthesis of pyridines and fused pyridine derivatives starting with aromatic aldehyde, 2furfurylamine, β -dicarbonyl compounds and using InCl₃ as heterogeneous catalyst. The catalyst offers benefits such as non-toxicity, ready availability and recyclability. The study revealed that 5 mol% of InCl₃ is efficient to achieve the desired outcome (Scheme 22) [217].



Scheme 22: Synthesis of the polysubstituted pyridines

Sueki et al., formed an efficient Lewis acidic Yb(OTf)₃ catalyst and its catalytic behavior was validated with the preparation of β -ester acetal initiated synthesis of 1,4-DHPs containing organic compounds. The authors synthesized 1,4-DHP derivatives through a one-pot, multicomponent condensation of acetal, aldehydes and aromatic amine compounds in the presence of the catalyst. The used acidic catalyst was separated with help of temperature-dependent phaseseparation catalytic field and re-used with no loss of catalytic activity (Scheme 23) [218].



Scheme 23: β -ester acetal initiated synthesis of 1,4-DHPs

Bazgir et al., have investigated the preparation of spiro[diindeno[1,2-b:2',1'-e]pyridine-11,3'-indoline]-trione derivatives employing a novel functionalized basic, p-TSA (para toluene sulfonic acid). The best condition for the synthesis of spiro[diindeno[1,2-b:2',1'-e]pyridine-11,3'-indoline]-triones with good yields was reported to be with equal ratio of 1,3-indandione, aniline and isatin in the presence of 20% catalyst at reflux in the presence of acetonitrile as a solvent (Scheme 24) [219].

Shang et al., prepared polysubstituted pyridin derivatives by using acidic FeCl₃, as heterogeneous catalyst under ambient conditions using an equal proportion of aromatic aldehyde, malononitrile, ethyl acetoacetate and aniline. The study showed that 5 mol% catalyst was optimum for the reaction in order to achieve 94% yield of the final product in 1 h reaction time (Scheme 25) [220].

Almansour and co-workers designed a facile method for the preparation of biologically active 4(H)-pyran derivatives by using sodium ethoxide as a basic catalyst. The results suggested that the catalyst works best for the reaction having a mixture of arylaldehyde, malononitrile and (R)-1-(1-phenylethyl)tetrahydro-4(1*H*)-pyridinone within short period of time to get the 4(H)-pyrans in good yield under solvent-free conditions (Scheme 26) [221].

Alinezhad et al., have prepared substituted new indeno[1,2- b]pyridine derivatives through one-pot, four-component condensation of propiophenone, 1,3- indandione, aromatic aldehydes and ammonium acetate compounds in aqueous ethanol solvent at rt by using Cu doped

ZnO nano crystalline powder as a green catalyst. In compliance with the green chemistry principles and optimum reaction conditions were reported with green solvent and catalyst (10 mol%), where the anticipated product was obtained in good to high yields within a short reaction time (Scheme 27) [222].

Zhao and co-workers have demonstrated the catalytic activity of Zn(II) and Cd(II) metal– organic frameworks (MOFs) towards the preparation of f 2-amino-3,5-dicarbonitrile-6-thiopyridines derivatives from a one-pot, multi-component reaction of aromatic aldehydes, malononitrile and thiophenols. The authors proposed metal–organic framework catalysts for the organic transformations. This process offers many benefits including mild, environmental friendly green conditions and good to high yields in short reaction times. Moreover, the product did not necessitate separation via extraction and column chromatography (Scheme 28) [223].



Scheme 24: Synthesis of Spiro-[diindenopyridine-indoline]-triones



Scheme 25: Synthesis of Polysubstituted Pyridines via a FeCl₃ Catalst



Scheme 26: Synthesis of biologically active 4(H)-pyran derivatives



Scheme 27: Synthesis of indenopyridines using Cu/ZnO catalyst



Scheme 28: Multi-component synthesis of 2-amino-6-thiopyridine-3,5-dicarbonitriles catalyzed by Zn-MOF and Cd-MOF

1.7. Objectives of the study

Aim of the study is to develop new materials as potential heterogeneous catalysts to improve the efficiency of one-pot Hantzsch multicomponent protocols for synthesis of multisubstituted heterocyclic moieties, and to design the facile methods with improved efficiency by employing environmentally benign solvents at moderate conditions. The studies are focused on the development of novel heterogeneous catalyst materials and also their characterization.

The study involved the preparation of three new catalyst materials namely, ceria, samaria and yttria loaded on zirconia support and their characterization, plus the validation of their efficacy as reusable hydrogenous catalysts in the syntheses of three series of varied pyridine derivatives, namely

- a) Synthesis of novel dimethyl 6-amino-5-cyano-1-(4-fluorophenyl)-4-(substitutedphenyl) 1,4-dihydropyridine-2,3-dicarboxylates (11 new compounds)
- b) Synthesis of novel dimethyl 6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(substituted phenyl)-1,4-dihydropyridine-2,3-dicarboxylate-1,4-dihydropyridines (9 new compounds)
- c) Synthesis of novel dimethyl 6-amino-5-cyano-1-(4-bromo-3-chlorophenyl)-4-(substitutedphenyl)-1,4-dihydropyridine-2,3-dicarboxylate derivatives (10 new compounds)

1.8. References

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Chapter 2

A facile, efficacious and reusable Sm₂O₃/ZrO₂ catalyst for the synthesis of functionalized 1,4-dihydropyridine derivatives

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Abstract

An efficient four component/one-pot protocol is developed for synthesis of functionalized 1,4-dihydropyridine derivatives by a reaction incorporating dimethylacetylenedicarboxylate, arylamine, malononitrile with various substituted aldehydes using Sm on ZrO₂ as catalyst with ethanol as solvent and at room temperature. The reactions completed in < 20 min. The structures of all the eleven new compounds were identified and confirmed by 1H NMR, 15N NMR, 13C NMR, FT-IR and HR-MS spectral data. The catalyst Sm₂O₃/ZrO₂ was synthesized and fully characterised by various techniques including P-XRD, BET, SEM-EDX and TEM analysis. The key advantages of this process are good to high yields (87 to 96%), short reaction times, easy work-up, reusability of the catalyst and no chromatographic purifications.

Keywords: Green synthesis; Functionalized pyridines; Multicomponent reactions; Heterogeneous catalyst; Recyclability; Sm₂O₃/ZrO₂, Mixed oxide catalyst.

2.1. Introduction

Any further improvement of an existing efficient and environmentally benign technique extensively used for synthesis of compounds, will be a challenge for all researchers.^[1] One of the effective tools used to merge fiscal and environmental benefits is the multicomponent reaction (MCR) strategy; which comprises of two or more synthesis steps that are carried out without isolation of any intermediates, thus enhancing cost-effectiveness and energy saving.^[2,3] MCRs have proved to be very powerful and efficient bond-forming techniques in heterocyclic and medicinal chemistry in the context of green approaches.^[4,5] These protocols are also very flexible and atom economic in nature, and proceed through a sequence of reaction equilibria forming targeted products in high yields.^[6,7] Among other reaction conditions, the nature of the catalyst is very important in determining yield, selectivity, solvents and general applicability.^[6,7] Thus, the development of less inexpensive, mild, reusable, and specific catalysts for MCRs remains a task and matter of interest.

One of the promising green chemistry approaches is to replace conservative procedures which demand toxic and/or hazardous reagents, with atom-efficient benign alternatives. ^[8] Many of the conventional synthesis reactions are time consuming. Therefore, catalysts are sought to make them more efficient and to reduce the reaction times. Heterogeneous catalysis refers to

processes, where the catalyst and reactants are in different phases. ^[9] Heterogeneous catalysts offer a number of benefits such as thermal stability, long life, recyclability and high selectivity. Moreover, heterogeneous catalysts have also attracted a lot of attention in heterocyclic synthesis because of numerous advantages which include easy handling, environmental compatibility, non-corrosiveness, saving energy, and ease of product separation compared with typical hazardous and corrosive homogeneous counterparts. ^[8-9] The surface properties of a catalyst become crucial to enhance its effectiveness in selectivity. ^[10]

Heterocyclic structures are commonly used vital templates for the design and improvement of potent and specific biologically active agents.^[11,12] Pyridines and their derivatives, in particular form an important class of heterocyclic compounds, owing to their properties desired in many fields such as natural products, pharmaceuticals and functional materials.^[13] They show a wide range of biological properties, such as antibacterial, antioxidant, antiviral, anticancer, anticonvulsant and antihypertension activity.^[14-19] Pyridines are also known for their anti-inflammatory activity.^[20,21] Furthermore, many pyridine derivatives is used as herbicides and insecticidal agents.^[22,23] Literature survey reveals that only four synthetic methods have been reported for different 1,4-dihydropyridine derivatives. Those protocols employed TEA, NaOH, PEG-600 or microwave irradiation to facilitate the reactions.^[24-27] These procedures demanded acidic or basic conditions, costly reagents, tedious handling processes, high temperature and harsh reaction conditions. The product yields were < 92 %, while involving reaction times that ranged between 1.5 to 10.0 h. Thus, development of improved green protocols for their synthesis and evaluation of the novel class of N-containing heterocyclic molecules has been our area of focus. We are not aware of reports on the use of Sm₂O₃/ZrO₂ as catalyst for the synthesis of functionalized 1,4-dihydropyridines.

In continuation of our research toward the improvement of new green routes for the synthesis of heterocyclic compounds using green reaction methods with reusable catalysts^{.[28-30]} we have reported various heterocyclic molecules with biologically active potential.^[31-34] Here we report on the applicability of a novel recyclable heterogeneous solid catalyst using Sm supported zirconia (Sm_2O_3/ZrO_2) for efficient, convenient and facile green synthesis of highly functionalized 1,4-dihydropyridines derivatives through the one-pot reaction of dimethyl acetylenedicarboxylate, arylamine, malononitrile and aldehyde under ethanol solvent condition and at room temperature.

2.2 Experimental Section

2.2.1. Preparation of Catalyst

A sequence of supported catalysts, weight percentage $\text{Sm}_2\text{O}_3/\text{ZrO}_2$ (1, 2 & 4 wt%), were prepared using the wet-impregnation technique [1]. The heterogeneous catalyst was obtained from mixture of 2 g zirconia (ZrO₂, Catalyst support, Alfa Aesar) and an appropriate wt% amount of samarium nitrate [Sm(NO₃)₃ · **6**H₂O (Alfa Aesar)] in (50 mL) dissolved in water. The mixture was stirred at room temperature for 12 h after which the resulting slurry was filtered under vacuum. Further, it was dried in an oven at 110–130 °C for 12 h and calcined in the presence of air, at 450 °C for 5 h to acquire (1, 2 & 4 wt%) of Sm₂O₃/ZrO₂ catalysts.

2.2.2. Catalyst instrumentation details

Micromeritics Tristar-II porosity and surface area analyzer was used to determine the values of surface area, pore size and pore volume of the catalyst material. The catalyst sample was degassed overnight using N₂ flow at 200 °C. The BJH adsorption-desorption curves were generated at -196 °C and were used to assess the catalyst's particulate properties. Employing a Bruker D8 Advance instrument (Cu K radiation source with a wave length of 1.5406 Å), the X-ray diffraction data relating the structural phases of the catalyst were acquired. Using a Jeol JEM-1010 electron microscope and JEOL JSM-6100 microscope, the TEM and SEM analysis data was recorded. iTEM software was used analyze the TEM data and images. Employing the X-ray analyzer (energy-dispersive), EDX-analysis on the SEM images was conducted. To confirm the elemental composition catalyst materials inductively coupled plasma optical emission spectroscopy using an (ICP-OES) Optima 5300 DV was conducted.

2.2.3. Instrumentation

All chemicals and reagents required for the reaction were of analytical grade and were used without any further purification. Bruker AMX 400 MHz NMR spectrometer was used to record the ¹H NMR, ¹³C NMR and ¹⁵N NMR spectral values. High-resolution mass data were obtained using a Bruker micro TOF-Q II ESI instrument operating at ambient temperature. The DMSO–d₆ solution was utilized for this while TMS served as the internal standard. TMS was further used as an internal standard for reporting the all chemical shifts in δ (ppm). The FT-IR spectrum for the samples was established using a Perkin Elmer Perkin Elmer Precisely 100 FT-

IR spectrometer at the 400-4000 cm⁻¹ area. Purity of all the reaction products was confirmed by TLC using aluminum plates coated with silica gel (Merck Kieselgel 60 F254).

2.2.4. General synthesis of functionalized 1,4-dihydropyridine derivatives (5a-k)

Initially an absolute ethanol (5 mL) solution of substituted aldehyde (1.0 mmol), malononitrile (1.1 mmol) and Sm_2O_3/ZrO_2 catalyst (30 mg) was stirred at room temperature for 5 minutes. Subsequently a solution of dimethylacetylenedicarboxylate (1.0 mmol) and arylamine (1.0 mmol) and in absolute ethanol (5 mL) was added to this mixture and stirred at room temperature for another 15 minutes. The reaction progress was monitored by TLC. After completion of the reaction, catalyst was filtered, and the solvent was evaporated to obtain the pure product (**Scheme 1**). After the reaction, the used catalyst was recovered by filtering the catalyst, washing with ethanol and heated at 120 - 150 °C under reduced pressure. The recovered catalyst was reused six times in consecutive reactions, with no change in its catalytic efficiency.



Scheme 1: Synthesis of functionalized 1,4-dihydropyridine derivatives

2.2.5. Products characterization data

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(2-methoxyphenyl)-1,4-dihydropyridine-

2,3-dicarboxylate (**5a**): ¹H NMR (400 MHz, CDCl₃) δ 3.50 (s, 3H, OCH₃), 3.56 (s, 3H, OCH₃), 3.91 (s, 3H, OCH₃), 3.96 (s, 2H, NH₂), 5.10 (s, 1H, CH), 6.92 – 6.98 (m, 2H, ArH), 7.16 (t, *J* = 8.12 Hz, 2H, ArH), 7.23 (t, *J* = 10.12 Hz, 2H, ArH), 7.32 – 7.35 (m, 2H, ArH); ¹³C NMR (100 MHz, CDCl₃): 32.16, 52.05, 52.69, 55.77, 63.06, 104.83, 111.41, 117.08, 120.89, 127.73, 128.30, 131.34, 131.37, 132.31, 132.40, 132.55, 142.54, 149.98, 156.77, 161.89, 163.78, 164.39, 165.85; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 3.96 (s, 2H, NH₂); FT-IR: 1229, 1504, 1650, 1706, 2175, 2950, 3214, 3342, 3461; HRMS of [C₂₃H₂₀FN₃O₅ + H] (m/z): 438.1461; Calcd: 438.1465.

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(4-methoxyphenyl)-1,4-dihydropyridine-

2,3-dicarboxylate (5b): ¹H NMR (400 MHz, CDCl₃) δ 3.47 (s, 3H, OCH₃), 3.58 (s, 3H, OCH₃), 3.80 (s, 3H, OCH₃), 4.06 (s, 2H, NH₂), 4.60 (s, 1H, CH), 6.89 (d, *J* = 8.64 Hz, 2H, ArH), 7.17 (t, *J* = 8 Hz, 2H, ArH), 7.26 (t, *J* = 4.48 Hz, 2H, ArH), 7.32 – 7.36 (m, 2H, ArH); ¹³C NMR (100 MHz, CDCl₃): 37.67, 52.07, 52.69, 55.28, 63.61, 105.36, 114.22, 116.92, 117.15, 120.38, 128.07, 131.09, 132.31, 132.39, 137.07, 141.34, 149.31, 158.76, 161.96, 163.58, 164.47, 165.76; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 4.06 (s, 2H, NH₂); FT-IR: 1245, 1506, 1648, 1746, 2188, 3301, 3445, 3634; HRMS of [C₂₃H₂₀FN₃O₅ + H] (m/z): 438.1474; Calcd: 438.1465.

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(2-chlorophenyl)-1,4-dihydropyridine-2,3dicarboxylate (5c): ¹H NMR (400 MHz, CDCl₃) δ 3.48 (s, 3H, OCH₃), 3.55 (s, 3H, OCH₃), 4.06 (s, 2H, NH₂), 5.26 (s, 1H, CH), 7.19 (d, *J* = 8.44 Hz, 3H, ArH), 7.27 – 7.31 (m, 1H, ArH), 7.36 – 7.40 (m, 4H, ArH); ¹³C NMR (100 MHz, CDCl₃): 35.93, 52.05, 52.74, 62.27, 104.61, 1116.97, 117.21, 119.88, 127.47, 128.44, 129.89, 130.08, 132.46, 132.55, 132.78, 141.89, 142.37, 149.69 162.03, 163.40, 164.55, 165.50; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 4.06 (s, 2H, NH₂); FT-IR: 1253, 1507, 1650, 1702, 2189, 2949, 3326, 3479; HRMS of [C₂₂H₁₇ClFN₃O₄ – H] (m/z): 440.0818; Calcd: 440.0813.

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(2-bromophenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5d): ¹H NMR (400 MHz, CDCl₃) δ 3.49 (s, 3H, OCH₃), 3.55 (s, 3H, OCH₃), 4.14 (s, 2H, NH₂), 5.30 (s, 1H, CH), 7.19 (t, *J* = 8.04 Hz, 4H, ArH), 7.35 – 7.42 (m, 3H, ArH), 7.57 (dd, *J* = 8 Hz, 0.8 Hz, 1H, ArH); ¹³C NMR (100 MHz, CDCl₃): 37.92, 52.02, 52.74, 62.33,

105.01, 117.18, 119.86, 122.78, 128.23, 128.66, 129.90, 130.82, 132.43, 132.53, 133.20, 142.27, 143.99, 149.65, 162.02, 163.38, 164.53, 165.52; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 4.14 (s, 2H, NH₂); FT-IR: 1251, 1508, 1649, 1706, 2176, 2956, 3301, 3461; HRMS of [C₂₂H₁₇BrFN₃O₄ – H] (m/z): 484.0314; Calcd: 484.0308.

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(4-chlorophenyl)-1,4-dihydropyridine-2,3dicarboxylate (5e): ¹H NMR (400 MHz, CDCl₃) δ 3.48 (s, 3H, OCH₃), 3.59 (s, 3H, OCH₃), 4.17 (s, 2H, NH₂), 4.64 (s, 1H, CH), 7.18 (t, *J* = 8.04 Hz, 2H, ArH), 7.28 (d, *J* = 8.4 Hz, 2H, ArH), 7.32 – 7.36 (m, 4H, ArH); ¹³C NMR (100 MHz, CDCl₃): 38.04, 52.14, 52.77, 62.72, 105.13, 117.01, 117.21, 128.39, 129.03, 132.30, 132.39, 133.02, 141.83, 143.17, 149.61, 162.03, 163.36, 164.54, 165.46; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 4.17 (s, 2H, NH₂); FT-IR: 1253, 1572, 1656, 1705, 2480, 2949, 3353, 3454.

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(4-bromophenyl)-1,4-dihydropyridine-2,3dicarboxylate (5f): ¹H NMR (400 MHz, CDCl₃) δ 3.48 (s, 3H, OCH₃), 3.58 (s, 3H, OCH₃), 4.12 (s, 2H, NH₂), 4.63 (s, 1H, CH), 7.15 – 7.23 (m, 4H, ArH), 7.32 – 7.35 (m, 2H, ArH) 7.49 (d, *J* = 8.36 Hz, 2H, ArH); ¹³C NMR (100 MHz, CDCl₃): 38.10, 52.16, 52.77, 62.73, 105.05, 117.03, 117.25, 120.07, 121.19, 128.74, 130.82, 131.99, 141.86, 143.65, 149.56, 162.03, 163.33, 164.55, 165.44; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 4.12 (s, 2H, NH₂); FT-IR: 1251, 1507, 1654, 1702, 2194, 2949, 3226, 3319, 3474.

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(2,3-dimethoxyphenyl)-1,4-dihydro-

pyridine-2,3-dicarboxylate (**5g**): ¹H NMR (400 MHz, CDCl₃) δ 3.47 (s, 3H, OCH₃), 3.56 (s, 3H, OCH₃), 3.87 (s, 3H, OCH₃), 3.94 (s, 3H, OCH₃), 4.02 (s, 2H, NH₂), 4.99 (s, 1H, CH), 6.89 (d, J = 8.08 Hz, 3H, ArH), 7.17 (t, J = 8.08 Hz, 2H, ArH), 7.31 – 7.34 (m, 2H, ArH); ¹³C NMR (100 MHz, CDCl₃): 33.87, 51.96, 52.63, 55.71, 61.31, 63.02, 105.29, 111.51, 115.80, 116.85, 123.98, 132.47, 137.66, 141.96, 147.03, 149.73, 152.85, 161.92, 163.70, 165.87, 169.94; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 4.02 (s, 2H, NH₂); FT-IR: 1215, 1574, 1650, 1708, 2185, 2953, 3228, 3336, 3476; HRMS of [C₂₄H₂₂FN₃O₆ + H] (m/z): 468.1578; Calcd: 468.1571.

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(3,4-dimethoxyphenyl)-1,4-dihydro-

pyridine-2,3-dicarboxylate (5h): ¹H NMR (400 MHz, CDCl₃) δ 3.40 (s, 3H, OCH₃), 3.61 (s, 3H, OCH₃), 3.87 (s, 3H, OCH₃), 3.92 (s, 3H, OCH₃), 4.03 (s, 2H, NH₂), 4.61 (s, 1H, CH), 6.89 (d, *J* = 8.08 Hz, 3H, ArH), 7.17 (t, *J* = 8.08 Hz, 2H, ArH), 7.31 – 7.34 (m, 2H, ArH); ¹³C NMR (100 MHz, CDCl₃): 37.91, 51.22, 52.09, 52.71, 55.91, 63.70, 105.67, 110.46, 111.61, 116.96, 117.19, 118.76, 132.22, 132.31, 137.43, 141.49, 148.22, 149.27, 161.96, 163.55, 164.47, 165.73; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 4.03 (s, 2H, NH₂); FT-IR: 1248, 1509, 1655, 1700, 2190, 2954, 3227, 3322, 3434.

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(2,5-dimethoxyphenyl)-1,4-dihydro-

pyridine-2,3-dicarboxylate (5i): ¹H NMR (400 MHz, CDCl₃) δ 3.49 (s, 3H, OCH₃), 3.57 (s, 3H, OCH₃), 3.78 (s, 3H, OCH₃), 3.87 (s, 3H, OCH₃), 3.98 (s, 2H, NH₂), 5.05 (s, 1H, CH), 6.76 (dd, *J* = 8.84 Hz, 3.04 Hz, 1H, ArH), 6.82 (d, *J* = 3.04 Hz, 1H, ArH), 6.86 (d, *J* = 8.84 Hz, 1H, ArH), 7.16 (t, *J* = 8.12 Hz, 2H, ArH), 7.32 – 7.35 (m, 2H, ArH); ¹³C NMR (100 MHz, CDCl₃): 32.44, 52.06, 52.68, 55.59, 56.60, 63.02, 104.74, 112.09, 112.62, 114.57, 116.87, 117.09, 132.40, 113.89, 142.51, 149.89, 151.13, 153.84, 161.89, 163.70, 164.40, 165.76; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 3.98 (s, 2H, NH₂); FT-IR: 1234, 1498, 1659, 1703, 2183, 2838, 3227, 3318, 3415.

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(2-fluorophenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5j): ¹H NMR (400 MHz, CDCl₃) δ 3.47 (s, 3H, CH₃), 3.58 (s, 3H, CH₃), 4.08 (s, 2H, NH₂), 4.85 (s, 1H, CH), 7.05 – 7.10 (m, 1H, ArH), 7.12 – 7.14 (m, 1H, ArH), 7.16 – 7.20 (m, 2H, ArH), 7.22 – 7.24 (m, 1H, ArH), 7.29 – 7.33(m, 1H, ArH), 7.39 – 7.42 (m, 2H ArH); ¹³C NMR (100 MHz, CDCl₃): 34.69, 52.04, 52.69, 61.35, 103.75, 116.07, 116.29, 116.92, 117.15, 120.14, 124.27, 124.31, 129.05, 129.13, 129.88, 129.92, 130.92, 131.01, 131.05, 132.51, 132.60, 142.25, 150.14, 160.31, 162.02, 162.77 163.47, 164.53, 165.56; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 4.08 (s, 2H, NH₂); FT-IR: 1219, 1413, 1576, 1646, 1712, 2183, 2953, 3378, 3481; HRMS of $[C_{22}H_{17}F_2N_3O_4 - H]$ (m/z): 424.1101; Calcd: 424.1109.

Dimethyl-6-amino-5-cyano-1-(4-fluorophenyl)-4-(4-ethylphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5k): ¹H NMR (400 MHz, CDCl₃) δ 1.24 (t, *J* = 7.64 Hz, 3H, CH₃), 2.61 - 2.67 (m, 2H, CH₂), 3.47 (s, 3H, CH₃), 3.58 (s, 3H, CH₃), 4.06 (s, 2H, NH₂), 4.61 (s, 1H, CH), 7.14 (d, *J* = 2 Hz, 1H, ArH), 7.18 (t, *J* = 6.84 Hz, 3H, ArH), 7.26 (t, *J* = 2.24 Hz, 2H, ArH), 7.32 - 7.35

(m, 2H, ArH); ¹³C NMR (100 MHz, CDCl₃): 15.41, 28.48, 37.99, 52.08, 52.69, 63.52, 105.79, 116.92, 117.15, 120.40, 126.87, 128.35, 131.11, 131.15, 132.31, 132.40, 141.88, 143.11, 149.45, 161.96, 163.59, 164.47, 165.75; ¹⁵N NMR (40.55 MHz, CDCl₃) δ 4.06 (s, 2H, NH₂); FT-IR: 1212, 1576, 1647, 1708, 2186, 2966, 3216, 3314, 3455; HRMS of [C₂₄H₂₂FN₃O₄ – H] (m/z): 434.1530; Calcd: 434.1516.

2.3. Results and Discussion

2.3.1. BET surface area and ICP analysis

The texture of the prepared catalysts was determined by physisorption analysis. Figure 1 shows an isotherm of 2 $\text{Sm}_2\text{O}_3/\text{ZrO}_2$ catalyst in an N₂ adsorption-desorption study and all synthesized samples exhibited type IV isotherms. The Type IV isotherm is related to the mesoporous structure of the prepared catalysts and structural mesopores play a significant role on the supported metal dispersion and its activity. The prepared catalyst showed a surface area of 145 m² g⁻¹ with a pore volume of 0.24 cc g⁻¹. The elemental analysis showed the presence of a anticipated amount of Sm (1.98 wt %) in the catalyst.



Figure 1. N₂ adsorption-desorption isotherms of 2% Sm₂O₃/ZrO₂ catalyst

2.3.2. Electron Microscopy (SEM & TEM analysis)

Figure 2a displays a SEM image of the 2% Sm_2O_3/ZrO_2 catalyst. It illustrates randomly distributed spherical, oval and elongated stick or rod shaped metal oxide particles. Agglomeration of particles leading to formation of larger particles as a result was observed. The figure also reveals that the catalyst has a consistent morphology and clusters of metal particles on the support surface. The rod-like particles of Sm_2O_3 of approximately 50-150 nm in length and <20 nm in width and were observed on the zirconia surface. SEM-EDX spectrum (Figure. 2b) shows the presence of Sm and Zr on the surface of catalyst.



Figure 2. (a) SEM image and (b) EDX spectrum of 2% Sm₂O₃/ZrO₂ catalyst



Figure 3. TEM image of 2% Sm₂O₃/ZrO₂ catalyst

TEM results showed the presence of differently shaped metal oxide particles (Figure. 3). This indicates all particles are well distributed throughout the sample. The TEM micrograph showed that the catalyst prepared on a ZrO_2 support has good dispersion of Sm_2O_3 with the average particle size distribution in the range of 20-40 nm.

2.3.3. XRD study

An X-ray diffractogram of the prepared catalyst is depicted in Figure. 4. The XRD study reveals the presence of crystalline ZrO_2 phase (JCPDS 37-1484) with Sm_2O_3 phase (JCPDS 42-1461). The intense and sharp peak at 28° corresponds to (222) plane of Sm_2O_3 and also assigned to the ZrO_2 phase, due to more quantity of crystalline oxide support in the catalyst. Other peaks of Sm_2O_3 phase were observed at 47° and 55°. Formation of pure ZrO_2 has been confirmed from peaks obtained at its characteristics 2 Θ value as shown in diffractogram.



Figure 4. Powder X-ray diffractogram of 2% Sm₂O₃/ZrO₂ catalyst

2.3.4. Results and discussion

The proposed method describes the synthesis of functionalized 1,4-dihydropyridines using substituted aldehydes (1 mmol), malononitrile (1.1 mmol), dimethylacetylenedicarboxylate (1.0 mmol) and arylamine (1.0 mmol) in the presence of Sm_2O_3/ZrO_2 (30 mg) as a catalyst and ethanol as solvent at room temperature for 20 min (Scheme 1). The structures of functionalized 1,4-dihydropyridines were characterized ¹H NMR, ¹³C NMR, ¹⁵N NMR, FT-IR and HR-MS (Supplementary data).

Preliminary investigations were conducted with a model reaction of substituted aldehyde (4-methoxybenzaldehyde), malononitrile, dimethylacetylenedicarboxylate and arylamine under varied conditions. No product was obtained when the reaction was carried out in solvent free and catalyst free conditions (Table 1, entry 1). When the reaction was performed in the absence of any catalyst in ethanol at RT, no product formed even after 12 h. The same reaction was conducted under reflux conditions for 12 h, but the reaction failed to provide the desired product (Table 1, entry 2 & 3). To explore the scope of homogeneous catalysis to facilitate the reaction, the reaction was then performed in the presence of different organic and inorganic basic catalysts such as triethylamine, piperidine, NaOH, NaHCO₃ and K₂CO₃ in EtOH for 6-10h at RT, but the product yield was moderate (Table 1, entries 4-8). The reaction was repeated in the presence of ionic liquids [Bmim]OH, DABCO, but yields were again low at RT (Table 1, entry 9 & 10). When pure oxides, such as SiO₂, Al₂O₃, ZrO₂ and Fe₂O₃ were employed as catalysts at RT with ethanol as solvent, the reaction gave moderate to good yields after 1.5-3.0 h reaction time (Table 1, entries 11-14). Based on the promising results obtained with zirconia, reactivity for various metal oxides supported ZrO₂ catalysts, such as MnO₂/ZrO₂ and CuO/ZrO₂ were screened. Those mixed oxide catalyzed reactions gave good yields (70-79%) after 40 min reaction time (Table 1, entry 15 & 16). Excitingly, when Sm₂O₃/ZrO₂ was used as catalyst, a reaction progressed impressively recording an excellent 96% yield of functionalized 1,4-dihydropyridines at RT within 20 min reaction time (Table 1, entry 17).

We next examined the amount of catalyst needed for optimum performance of the model reaction. The amount of catalyst used was varied from 10 mg to 50 mg. When amount was decreased from 30 to 10 mg, the yield of the reaction decreased from 96 to 75 % (Table 2, entry 1-3), while increase in amount from 30 mg to 50 mg, showed no significant changes in the yield
(Table 2, entry 3-5) or reaction times. The usage 30 mg of Sm_2O_3/ZrO_2 which gave 96 % yield was assumed optimal to promote the reaction.

Entry	Catalyst	Time (h)	Yield (%) ^b
1		24	
2		12	
3		12	
4	TEA	10	43
5	Piperidine	10	39
6	NaOH	7.0	40
7	NaHCO ₃	8.5	48
8	K_2CO_3	6.0	41
9	[Bmim]OH	12	15
10	DABCO	12	21
11	SiO ₂	2.5	55
12	Al_2O_3	3.0	51
13	ZrO_2	1.5	67
14	Fe_2O_3	2.0	60
15	MnO ₂ /ZrO ₂	0.4	79
16	CuO/ZrO ₂	0.4	70
17	$1\% Sm_2O_3/ZrO_2$	0.35	87
18	$2\% \ Sm_2O_3/ZrO_2$	0.25	96
19	4% Sm ₂ O ₃ /ZrO ₂	0.25	94

Table 1: Optimization of the model reaction conditions^a

^aReaction conditions: dimethylacetylenedicarboxylate (1 mmol), 4-fluoroanilene (1 mmol), malononitrile (1.1 mmol), 2-methoxybenzaldehyde (1 mmol) and catalyst. ^bIsolated yields; -- No reaction

We then assed the scope of other solvents under varying conditions on the model reaction, it was investigated under varied solvent conditions (Table 3). The effect of different protic, aprotic and non-polar solvents was examined. Under solvent free conditions, the reaction, even in presence of catalyst (Sm_2O_3/ZrO_2) did not take place even after prolonged reaction time (Table 3, entry 1). In non-polar solvents such as n-hexane, 1,4-dioxane, and toluene, the reaction did not proceed (Table 3, entries 2-4), whereas in the case of polar aprotic solvents such as tetrahydrofuran (THF) and dimethylformamide (DMF), the reaction occurred, but the yield was low (Table 3, entries 5 & 6). In the case of polar protic solvents such as methanol, ethanol and isopropyl alcohol (Table 3, entries 7-9), the yield of the desired product was good to excellent. In

view of the nature, cost, and yields plus the reaction times, we observed ethanol as the most suitable solvent for the synthesis (Table 3, entry 8).

Entry	Catalyst (mg)	Time (min)	Yield (%)
1	10	60	75
2	20	35	84
3	30	15	96
4	40	15	96
5	50	20	95

Table 2: Optimization of the amount of $2\% \text{ Sm}_2\text{O}_3/\text{ZrO}_2$ as catalyst in the model reaction^a

^aReaction conditions: dimethylacetylenedicarboxylate (1 mmol), 4-fluoroanilene (1 mmol), malononitrile (1.1 mmol), 2-methoxybenzaldehyde (1 mmol), catalyst and ethanol (10 mL) solvent were stirred at room temperature.

Using the optimised reaction conditions, the latitude and efficiency of this protocol was examined for the synthesis of a wide variety of substituted functionalized 1,4-dihydropyridines. Fascinatingly, a variety of aryl aldehydes bearing both electron-releasing and electron-withdrawing (ortho, meta, and para functional) groups have apparently, no obvious effect on the yields obtained and the reaction time under the optimal conditions, and afforded the functionalized 1,4-dihydropyridine derivatives in good to excellent yield in all the cases (Table 4). Conferring to our results, a plausible mechanism for the synthesis of functionalized 1,4-dihydropyridine using a heterogeneous catalyst is shown in Scheme 2. In the first step, 2-arylidenemalononitrile (3) is formed by a fast Knoevenagel condensation of malononitrile (1) with arylaldehyde (2) catalyzed by the Sm_2O_3/ZrO_2 . The next step involves formation of a 1,3-dipole intermediate compound (6) by reaction of amine (5) with dimethylacetylenedicarboxylate (4). In the third step, a Michael addition of 3 to 7 in the presence of catalyst produces the intermediate. Finally, an intramolecular cyclization affords the desired functionalized 1,4-dihydropyridines.

Entry	Solvent	Yield (%)		
1	No solvent	0		
2	n-hexane	0		
3	1,4-dioxane	0		
4	toluene	0		
5	THF	27		
6	DMF	19		
7	MeOH	77		
8	EtOH	96		
9	isopropyl alcohol	69		

Table 3: Optimization of various solvent condition for the model reaction by 2% Sm₂O₃/ZrO₂ catalyst^a

^aReaction conditions: dimethylacetylenedicarboxylate (1 mmol), 4-fluoroanilene (1 mmol), malononitrile (1.1 mmol), 2-methoxybenzaldehyde (1 mmol), catalyst (30 mg) and solvent (10 mL) were stirred at room temperature.

Entry	R	Product	Yield (%)	Mp °C
1	2-OMe	5a	96	242-243
2	4-OMe	5b	93	220-221
3	2-Cl	5c	90	247-248
4	2-Br	5d	87	258-260
5	4-Cl	5e	94	224-225
6	4-Br	5f	92	252-253
7	2,3-(OMe) ₂	5g	95	241-243
8	3,4-(OMe) ₂	5h	92	231–234
9	2,5-(OMe) ₂	5i	90	256-257
10	2-F	5j	89	237-238
11	4-Et	5k	94	196-198

Table 4: Synthesis of functionalized 1,4-dihydropyridines by 2% Sm₂O₃/ZrO₂ catalyst^{a*}

^aReaction conditions: dimethylacetylenedicarboxylate (1 mmol), 4-fluoroanilene (1 mmol), malononitrile (1.1 mmol), substituted benzaldehyde (1 mmol), catalyst (30 mg) and ethanol solvent (10 mL) were stirred at room temperature; * All the compounds are new;

R = substituted benzaldehydes



Scheme 2. Proposed reaction mechanism

2.4. Reusability of the catalyst

The recyclability of the heterogeneous catalyst $\text{Sm}_2\text{O}_3/\text{ZrO}_2$ was also examined, and was found to be reusable without significant loss of catalytic activity. After completion of the reaction, the catalyst was filtered and recovered catalyst was washed with ethanol and dried at 120-150 °C under reduced pressures for 2 h. The recycled catalyst was then reused for the subsequent reactions. In a representative experiment, the $\text{Sm}_2\text{O}_3/\text{ZrO}_2$ was reused for seven consecutive runs, and the decrease in activity was marginal.

2.5. Conclusion

We have improved a protocol for the synthesis of functionalized 1,4-dihydropyridine derivatives via a four-component facile one-pot condensation reaction. Substituted aldehyde, malononitrile, dimethylacetylenedicarboxylate and arylamine in the presence of Sm₂O₃/ZrO₂ heterogeneous catalyst was used under green solvent conditions. The Sm₂O₃/ZrO₂ catalyst is simple, highly efficient and recyclable for MCR protocol at RT. This green and straightforward method offers numerous benefits such as operative simplicity, cleaner reactions, facile workup, excellent product yields, and short reaction times, as well as a reusable catalyst, and is a promising eco-friendly strategy.

2.6. Acknowledgement

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2.8. Supporting Information (Product Analysis)



¹H NMR spectra of compound 5a



¹³C NMR spectra of compound **5a**





Elementa	I Composition R	eport						I	Page 1
Single Ma Tolerance = Element pro Number of	ess Analysis = 5.0 PPM / DBE ediction: Off isotope peaks used	: min = -1.5 I for i-FIT =	5, max = 10 3	D.0					
Monoisotopie 28 formula(e Elements Us C: 20-25 F1 2 (0.034) (0 TOF MS ES+	c Mass, Even Electro e) evaluated with 1 res sed: H: 20-25 N: 0-5 Cm (1:61)	n lons sults within li O: 0-5 F	mits (up to 2 : 0-1	0 closest res	sults for each m	ass)			
100-			438	1461					9.44e+004
~ ~ 	430.336343	33.0848 434.1	436.1307	439.1495	5 1522 443.3788	449.1277.450.14	13 452.1414 455.	1400_457.	<u>3916</u> m/z
42	430.0		435.0	440.0	445.0	450.0	455.0		460.0
Minimum: Maximum:		5.0	5.0	-1.5 100.0					
Mass	Calc. Mass	mDa	PPM	DBE	i-FIT	i-FIT (Norm)	Formula		
438.1461	438.1465	-0.4	-0.9	14.5	532.1	0.0	C23 H21 N3	05 F	

HRMS spectra of compound 5a



¹H NMR spectra of compound **5b**



¹³C NMR spectra of compound **5b**





Elemental Composition F	Elemental Composition Report						
Single Mass Analysis Tolerance = 5.0 PPM / DBE: min = -1.5, max = 100.0 Element prediction: Off Number of isotope peaks used for i-FIT = 3							
Monoisotopic Mass, Even Electron Ions 28 formula(e) evaluated with 1 results within limits (up to 20 closest results for each mass) Elements Used: C: 20-25 H: 20-25 N: 0-5 O: 0-5 F: 0-1 F2 3 (0.068) Cm (1:61) TOE MS ES+							
100-		4	38.1474		1.30e+005		
		436.1320					
-			439.1509	9			
424.1213 427.1345	430.3380 433.0867 4	34.1122	440.	.1543 442.0359_444.3297 449.1330_450.1431	452.1508		
422.5 425.0 427.5	430.0 432.5	435.0 43	7.5 440.0	442.5 445.0 447.5 450.0	452.5 m/z		
Minimum: Maximum:	5.0 5.0	-1.5 100.0					
Mass Calc. Mass	mDa PPM	DBE	i-FIT	i-FIT (Norm) Formula			
438.1474 438.1465	0.9 2.1	14.5	549.0	0.0 C23 H21 N3 O	5 F		

HRMS spectra of compound 5b



¹H NMR spectra of compound **5**c



¹³C NMR spectra of compound **5**c



HRMS spectra of compound 5c



¹³C NMR spectra of compound **5d**



¹⁵N NMR spectra of compound **5d**



HRMS spectra of compound 5d



¹H NMR spectra of compound **5e**



¹³C NMR spectra of compound **5**e



¹H NMR spectra of compound **5**f



¹³C NMR spectra of compound **5**f



¹⁵N NMR spectra of compound **5**f



¹H NMR spectra of compound **5g**



 13 C NMR spectra of compound **5**g



¹⁵N NMR spectra of compound **5**g

Elemental Composition R	eport					Page 1	
Single Mass Analysis Tolerance = 5.0 PPM / DBE: min = -1.5, max = 100.0 Element prediction: Off Number of isotope peaks used for i-FIT = 3							
Monoisotopic Mass, Even Electro 45 formula(e) evaluated with 1 res Elements Used: C: 20-25 H: 15-25 N: 0-5 F5 23 (0.742) Cm (1:61) TOF MS ES+	n lons sults within limits (up O: 0-10 F: 1-1	to 20 closest re	esults for each r	nass)		0.40004	
100 ₁		468	3.1578			9.40e+004	
~		466.1420					
-		467 1458	469.1608				
458.0873 459.0848	462.3373 464.1266		470.1624	4 471.1654 473.1	375474.7476 476.3452	480.1555 m/z	
456.0 458.0 460.0	462.0 464.0	466.0 46	8.0 470.0	472.0 474	4.0 476.0 478.0	480.0	
Minimum: Maximum:	5.0 5.0	-1.5 100.0					
Mass Calc. Mass	mDa PPM	DBE	i-FIT	i-FIT (Norm) Formula		
468.1578 468.1571	0.7 1.5	14.5	499.7	0.0	C24 H23 N3 O6	F	

HRMS spectra of compound 5g



¹H NMR spectra of compound **5h**



¹³C NMR spectra of compound **5h**



¹H NMR spectra of compound **5i**



¹³C NMR spectra of compound **5**i



¹⁵N NMR spectra of compound **5**i



¹H NMR spectra of compound **5**j



¹³C NMR spectra of compound **5**j



¹⁵N NMR spectra of compound **5**j



HRMS spectra of compound 5j



¹H NMR spectra of compound $\mathbf{5k}$



¹³C NMR spectra of compound **5**k



¹⁵N NMR spectra of compound **5**k



HRMS spectra of compound 5k

Chapter 3

Sustainable CeO₂/ZrO₂ catalyst for the green synthesis of highly functionalized 1,4-dihydropyridine-2,3-dicarboxylate derivatives

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Abstract

 CeO_2/ZrO_2 was employed as a heterogeneous catalyst for the synthesis of pyridine derivatives *via* a one-vessel, four-component reaction consisting of a substituted aldehyde, malononitrile, dimethylacetylenedicarboxylate and dimethylaniline with good to excellent product yields (87 to 95%). The noteworthy advantages of the facile method with ethanol as solvent are excellent yields with short reaction times. The catalyst is reusable with little loss of activity up to six cycles. While, powder X-ray diffraction, TEM, SEM and N₂ adsorption/desorption analysis techniques were employed for the structural interpretation of CeO_2/ZrO_2 , the identity of target products were established and confirmed by diverse spectral (¹H NMR, ¹³C NMR, ¹⁵N NMR, FT-IR and HRMS) techniques.

Keywords: Green synthesis, CeO₂/ZrO₂, Heterogeneous catalysis, One-pot synthesis, Pyridines, Multicomponent reaction.

1.1. Introduction

The multicomponent reaction (MCR) is one of many efficient routes of making optimum use of resources and saving time in the fields of synthetic and medicinal chemistry. ^[1,2] MCR refers to a synthetic process where the reactants are added in a one-pot procedure to ideally give only one desired product without isolation of the intermediates.^[1-3] These reactions have gained a lot of attention because of their clear benefits such as excellent atom efficiency, amenability, simplicity in performance (whilst generating a complex reaction) and maximum diversity.^[4-6] MCRs are generally faster and therefore essential in the drug discovery and pharmaceutical fields.^[7] The improvement of heterogeneous catalysts for heterocyclic synthesis has grown into a major topic of research.^[7,8] Heterogeneous materials as catalyst in organic reactions enjoy both conservational and fiscal benefits and such materials are easily recoverable and recyclable, which make their use more attractive.^[8,9] Heterogeneous catalysts have many advantages such being amenable to filtration after completion of the reaction, thermal stability, long life, high selectivity and recyclability. This prevents any waste production whilst obtaining the high yield products after a short period of time through a green procedure.^[10]

Ceria metals are commonly used as doped catalysts and their usefulness is demonstrated through ease of handling, low-cost, high stability and non-hazardous properties.^[11] Although

their use in stoichiometric quantities is frequently thwarted by unwanted environmental and economic features. Hence, the use of a heterogenized version of cerium salts is a desirable choice for green organic conversions. Zirconium is a metal oxide that has been known for use as a gem from ancient times.^[12] Zirconia (ZrO₂) stands out amongst other metal oxides due to its excellent stability and mechanical properties.^[13] It readily promote the activity of the supported metal catalysts. Crystalline zirconia contains three different temperature-dependent (in the absence of dopants) polymorphic phases which are transformed from a cubic to a tetragonal to a monoclinic phase.^[14] and are highly dependent on the sintering temperature. ZrO₂ has been mainly used because of its significant chemical and thermal stability, high surface area and inertness. Therefore, it has played a major role in catalysis.

A wide range and variety of heterocyclic compounds have been synthesized and utilized in the medicinal and pharmaceutical chemistry arenas.^[15,16] The pyridine entity is one of the most significant heterocycles, found in several natural products. ^[17] These classes are very important because they exhibit a wide and diverse window of biological activities.^[18-22] In addition, heterocycles are found in the synthetic derivatives of pyridines, which represents the *N*heterocycles class. ^[23] Literature reveals that very few reports are available for the synthesis of pyridine derivatives. The described methods employed TEA, PEG-600, meglumine and NaOH as catalysts to facilitate the reactions, which also involve costly reagents, high temperature, long reaction times, tedious handling processes and harsh reaction conditions, but low yields.^[24-26]

Focused on developing efficient and environmental-friendly techniques for the synthesis of heterocyclic compounds, in the recent year we reported the robustness of variety of reusable catalysts.^[27, 28] and novel heterocyclic compounds with different biological activities.^[29-32] Here, we report an efficacious and facile green synthesis of novel functionalized 1,4-dihydropyridine-2,3-dicarboxylates through a four-component, one-pot reaction of substituted aldehydes, malononitrile, dimethylacetylenedicarboxylate and dimethylaniline with ethanol as solvent at room temperature using ceria on zirconia as a reusable catalyst.

3.2. Experimental Section

3.2.1 Preparation of Catalyst

A sequence of supported catalysts, weight percentage CeO₂/ZrO₂ (1, 2.5 & 5 wt%), were prepared using the wet-impregnation procedure. The heterogeneous catalyst was achieved from mixture of zirconia (ZrO₂, 2 g, Catalyst support, Alfa Aesar) and an appropriate wt% amount of cerium nitrate [Ce(NO₃)₃· 6H₂O (Alfa Aesar)] in (60 mL) dissolved in distilled water. The mixture was stirred at room temperature for 12 h after which the resulting slurry was filtered under vacuum. Further, it was dried in an oven at 120–130 °C for 6 h and calcined in the presence of air, at 450 °C for 5 h to acquire (1, 2.5 & 5 wt%) of CeO₂/ZrO₂ catalysts.

3.2.2. Catalyst instrumentation details

Micromeritics Tristar-II porosity and surface area analyzer was used to determine the values of surface area, pore size and pore volume of the catalyst material. The catalyst sample was degassed overnight using N₂ flow at 200 °C. The BJH adsorption-desorption curves were generated at -196 °C and were used to assess the catalyst's particulate properties. Employing a Bruker D8 Advance instrument (Cu K radiation source with a wave length of 1.5406 Å), the X-ray diffraction data related the structural phases of the catalyst were acquired. Using a Jeol JEM-1010 electron microscope and JEOL JSM-6100 microscope, the TEM and SEM analysis data was recorded. iTEM software was used analyze the TEM data and images. Employing the X-ray analyzer (energy-dispersive), EDX-analysis on the SEM images was conducted. To confirm the elemental composition catalyst materials Inductively Coupled Plasma Optical Emission Spectrometer (ICP-OES) (Optima 5300 DV) was used.

3.2.3. General synthesis of functionalized 1,4-dihydropyridine-2,3-dicarboxylates (5a-l)

A mixture of substituted aldehyde (1 mmol), malononitrile (1.1 mmol), dimethylacetylenedicarboxylate (1.0 mmol), dimethylaniline (1 mmol) and CeO_2/ZrO_2 (30 mg) in 10 mL ethanol was taken a round-bottom flask and stirred at room temperature (RT). The progress and completion of reaction was checked by TLC. Upon completion, the crude solid was collected by filtration and followed by two washings with ethanol, it was further purified by recrystallization to afford pure products (Scheme 1). The molecular structures of the resulting products were established based on their physical properties and spectral data.



Scheme 1. Synthesis of functionalized 1,4-dihydropyridine-2,3-dicarboxylate derivatives

3.2.4. Products characterization data

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(2-methoxyphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5a): ¹H NMR (400 MHz, DMSO-d₆): δ 2.18 (s, 3H, CH₃), 2.27 (s, 3H, CH₃), 3.25 (s, 3H, OCH₃), 3.48 (s, 3H, OCH₃), 3.81 (s, 3H, OCH₃), 5.09 (s, 1H, CH), 5.31 (s, 2H, NH₂), 6.95-7.03 (m, 2H, ArH), 7.06 (s, 1H, ArH), 7.18-7.21 (m, 4H, ArH), 7.29 (t, J = 7.52 Hz, 1H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 17.32, 17.80, 31.12, 51.66, 52.15, 55.74, 58.58, 103.03, 111.56, 120.76, 120.90, 127.91, 128.83, 130.08, 132.96, 134.34, 135.37, 138.85, 138.89, 142.00, 149.59, 155.78, 162.77, 165.31, 169.14; FT-IR: 3309, 2180, 1705, 1650, 1573, 1494, 1344, 1202; HRMS of [C₂₅H₂₅N₃O₅ + Na]⁺ (m/z): 470.0338; Calcd: 470.0331.

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(2-fluorophenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5b): ¹H NMR (400 MHz, DMSO-d₆): δ 2.30 (s, 6H, (CH₃)₂), 3.36 (s, 3H, OCH₃), 3.48 (s, 3H, OCH₃), 4.77 (s, 1H, CH), 5.55 (s, 2H, NH₂), 6.90 (s, 2H, ArH), 7.14-7.25 (m, 1H, ArH), 7.27-7.35 (m, 4H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 20.59, 33.11, 51.86, 52.25, 58.06, 102.32, 115.55, 115.77, 120.71, 124.88, 127.33, 128.97, 129.05, 129.20, 129.24, 131.39, 131.87, 132.01, 134.86, 139.00, 142.73, 151.03, 158.46, 160.90, 162.81, 164.89; FT-IR: 3378, 2949, 2180, 1706, 1652, 1566, 1433, 1343, 1231; HRMS of [C₂₄H₂₂FN₃O₄ + H]⁺ (m/z): 436.1474; Calcd: 436.1465.

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(2-chlorophenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5c): ¹H NMR (400 MHz, DMSO-d₆): δ 2.30 (s, 6H, (CH₃)₂), 3.36 (s, 3H, OCH₃), 3.45 (s, 3H, OCH₃), 5.08 (s, 1H, CH), 5.53 (s, 2H, NH₂), 6.94 (s, 2H, ArH), 7.14 (s, 1H, ArH), 7.25-7.29 (m, 1H, ArH), 7.41-7.44 (m, 3H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 20.58, 35.30, 51.83, 52.26, 58.58, 103.12, 120.46, 127.35, 128.15, 128.57, 129.42, 129.46, 131.21, 131.43, 134.76, 139.03, 142.79, 142.87, 150.81, 162.77, 164.86; FT-IR: 3377, 2950, 2181, 1706, 1652, 1566, 1514, 1433, 1377, 1230; HRMS of [C₂₄H₂₂ClN₃O₄ + H]⁺ (m/z): 452.1087; Calcd: 452.1085.

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(2-bromophenyl)-1,4-dihydropyridine-2,3dicarboxylate (5d): ¹H NMR (400 MHz, DMSO-d₆): δ 2.29 (s, 6H, (CH₃)₂), 3.35 (s, 3H, OCH₃), 3.51 (s, 3H, OCH₃), 4.49 (s, 1H, CH), 5.58 (s, 2H, NH₂), 6.88 (s, 2H, ArH), 7.13 (s, 1H, ArH), 7.19-7.24 (m, 2H, ArH), 7.30-7.34 (m, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 8.55, 20.54, 37.87, 51.87, 52.25, 59.27, 104.09, 115.39, 105.60, 117.64, 120.89, 127.25, 128.53, 128.61, 131.37, 134.87, 138.42, 139.03, 141.83, 150.74, 159.94, 162.35, 162.86, 165.03, 168.56; FT-IR: 3376, 2950, 2180, 1736, 1651, 1567, 1433, 1343, 1230.

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(4-chlorophenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5e): ¹H NMR (400 MHz, DMSO-d₆): δ 2.28 (s, 6H, (CH₃)₂), 3.36 (s, 3H, OCH₃), 3.51 (s, 3H, OCH₃), 4.49 (s, 1H, CH), 5.62 (s, 2H, NH₂), 6.89 (s, 2H, ArH), 7.13 (s, 1H, ArH), 7.31 (d, J = 8.44 Hz, 2H, ArH), 7.47 (d, J = 8.44 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 20.55, 38.06, 5.90, 52.27, 58.95, 103.77, 120.81, 127.26, 128.56, 128.76, 131.39, 131.56, 134.82, 139.03, 142.01, 144.37, 150.81, 162.80, 164.96; FT-IR: 3461, 3377, 2951, 2181, 1749, 1650, 1566, 1443, 1376, 1230; HRMS of [C₂₄H₂₂ClN₃O₄ + H]⁺ (m/z): 452.1432; Calcd: 452.1437.

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(4-bromophenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5f): ¹H NMR (400 MHz, DMSO-d₆): δ 2.29 (s, 6H, (CH₃)₂), 3.36 (s, 3H, OCH₃), 3.51 (s, 3H, OCH₃), 4.47 (s, 1H, CH), 5.63 (s, 2H, NH₂), 6.89 (s, 2H, ArH), 7.13 (s, 1H, ArH), 7.25 (d, J = 8.40 Hz, 2H, ArH), 7.60 (d, J = 8.36 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 20.54, 20.75, 38.15, 51.89, 52.26, 58.89, 103.70, 117.64, 119.32, 120.07, 120.80, 125.49, 126.12, 127.26, 128.94, 131.68, 134.81, 138.41, 139.04, 142.03, 144.79, 147.50, 150.81, 162.79,

164.50, 164.95, 168.56; FT-IR: 3381, 2951, 2181, 1736, 1707, 1655, 1565, 1443, 1342, 1230; HRMS of $[C_{24}H_{22}BrN_3O_4 + 2H]^+$ (m/z): 497.2487; Calcd: 497.2485.

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(2,3-dimethoxyphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5g): ¹H NMR (400 MHz, DMSO-d₆): δ 2.30 (s, 6H, (CH₃)₂), 3.46 (s, 6H, (OCH₃)₂), 3.80 (s, 6H, (OCH₃)₂), 4.84 (s, 1H, CH), 5.41 (s, 2H, NH₂), 6.85 (dd, J = 7.76 Hz, 1H, ArH), 6.85 (dd, J = 1.16 Hz, 1H, ArH), 6.89 (s, 1H, ArH), 6.81 (s, 2H, ArH), 6.94 (dd, J = 8.24 Hz, 1H, ArH), 6.94 (dd, J = 1.32 Hz, 1H, ArH), 7.09 (d, J = 7.92 Hz, 1H, ArH), 7.13 (d, J = 4.44 Hz, 1H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 20.59, 20.76, 32.55, 51.72, 52, 17, 55.52, 56.02, 59.53, 103.87, 111.39, 117.66, 119.80, 120.98, 124.16, 127.25, 131.25, 135.16, 138.33, 138.95, 142.40, 145.56, 150.82, 152.23, 163.03, 165.15; FT-IR: 3378, 2951, 2181, 1736, 1653, 1566, 1443, 1376, 1230.

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(3,4-dimethoxyphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5h): ¹H NMR (400 MHz, DMSO-d₆): δ 2.19 (s, 6H, (CH₃)₂), 3.46 (s, 6H, (OCH₃)₂), 3.80 (s, 6H, (OCH₃)₂), 4.84 (s, 1H, CH), 5.41 (s, 2H, NH₂), 6.85 (dd, J = 7.76 Hz, 1H, ArH), 6.85 (dd, J = 1.16 Hz, 1H, ArH), 6.89 (s, 1H, ArH), 6.81 (s, 2H, ArH), 6.94 (dd, J = 8.24 Hz, 1H, ArH), 6.94 (dd, J = 1.32 Hz, 1H, ArH), 7.09 (d, J = 7.92 Hz, 1H, ArH), 7.13 (d, J = 4.44 Hz, 1H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 20.75, 20.84, 34.36, 51.03, 52.89, 55.36, 55.32, 59.70, 111.52, 111.93, 114.09, 115.58, 118.92, 121.07, 125.48, 129.73, 138.39, 139.76, 147.49, 147.91, 148.41, 149.69, 153.43, 164.49, 168.55; FT-IR: 3377, 2950, 2181, 1736, 1652, 1566, 1433, 1231.

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(2,5-dimethoxyphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5i): ¹H NMR (400 MHz, DMSO-d₆): δ 2.27 (s, 6H, (CH₃)₂), 3.49 (s, 6H, (OCH₃)₂), 3.70 (s, 3H, OCH₃), 3.77 (s, 3H, OCH₃), 4.82 (s, 1H, CH), 5.43 (s, 2H, NH₂), 6.71 (d, J = 3.04 Hz, 1H, ArH), 6.81 (s, 3H, ArH), 6.97 (d, J = 8.8 Hz, 1H, ArH), 7.12 (s, 1H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 18.42, 20.59, 30.62, 31.88, 51.86, 52.29, 56.02, 56.34, 59.48, 103.54, 111.83, 112.91, 113.53, 120.79, 127.12, 131.15, 134.13, 135.37, 138.93, 142.82, 150.34, 151.24, 153.31, 163.10, 164.05; FT-IR: 3377, 2950, 2181, 1706, 1652, 1566, 1433, 1377, 1231; HRMS of [C₂₆H₂₇N₃O₆ + Na]⁺ (m/z): 500.2573; Calcd: 500.2559. Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(4-fluorophenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5j): ¹H NMR (400 MHz, DMSO-d₆): δ 2.30 (s, 6H, (CH₃)₂), 3.35 (s, 3H, OCH₃), 3.45 (s, 3H, OCH₃), 5.08 (s, 1H, CH), 5.52 (s, 2H, NH₂), 6.95 (s, 2H, ArH), 7.14-7.20 (m, 2H, ArH), 7.44 (dd, J = 7.76 Hz, 1H, ArH), 7.44 (dd, J = 1.72 Hz, 1H, ArH), 7.47-7.51 (m, 1H, ArH), 7.59 (dd, J = 7.96 Hz, 1H, ArH) 7.59 (dd, J = 1.00 Hz, 1H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 20.57, 37.60, 51.80, 52.26, 58.84, 103.46, 120.32, 121.74, 127.34, 128.85, 129.58, 131.45, 132.61, 134.72, 139.04, 142.65, 144.78, 150.66, 162.76, 164.89; FT-IR: 3470, 3310, 3217, 2950, 2192, 1714, 1650, 1569, 1415, 1310, 1262; HRMS of [C₂₄H₂₂FN₃O₄ + H]⁺ (m/z): 436.1461; Calcd: 436.1465.

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(2,4,6-trimethoxyphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5k): ¹H NMR (400 MHz, DMSO-d₆): δ 2.19 (s, 6H, (CH₃)₂), 3.46 (s, 6H, (OCH₃)₂), 3.80 (s, 6H, (OCH₃)₂), 4.84 (s, 1H, CH), 5.41 (s, 2H, NH₂), 6.85 (dd, J = 7.76 Hz, 1H, ArH), 6.85 (dd, J = 1.16 Hz, 1H, ArH), 6.89 (s, 1H, ArH), 6.81 (s, 2H, ArH), 6.94 (dd, J = 8.24 Hz, 1H, ArH), 6.94 (dd, J = 1.32 Hz, 1H, ArH), 7.09 (d, J = 7.92 Hz, 1H, ArH), 7.13 (d, J = 4.44 Hz, 1H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 20.74, 30.60, 51.04, 52.90, 55.63, 55.95, 56.08, 91.02, 92.53, 103.66, 113.85, 116.39, 117.62, 125.49, 138.41, 139.76, 147.49, 150.78, 161.39, 164.50, 167.41, 168.55; FT-IR: 3378, 2950, 2180, 1706, 1652, 1566, 1433, 1342, 1231; HRMS of [C₂₇H₂₉N₃O₇ + Na]⁺ (m/z): 530.2393; Calcd: 530.2409.

Dimethyl-6-amino-5-cyano-1-(3,5-dimethylphenyl)-4-(4-methoxyphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5l): ¹H NMR (400 MHz, DMSO-d₆): δ 2.19 (s, 6H, (CH₃)₂), 3.64 (s, 6H, (OCH₃)₂), 3.87 (s, 3H, OCH₃), 5.21 (s, 1H, CH), 6.50 (s, 2H, NH₂), 6.70 (s, 1H, ArH), 7.12 (d, J = 8.56 Hz, 2H, ArH), 7.43 (dd, J = 8.52 Hz, 2H, ArH), 7.43 (dd, J = 2.16 Hz, 2H, ArH), 7.51 (s, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 20.73, 30.56, 51.02, 52.87, 55.90, 112.07, 113.85, 114.89, 115.21, 117.63, 124.24, 125.47, 126.39, 138.39, 139.75, 146.85, 147.50, 153.81, 160.59, 164.47, 168.56; FT-IR: 3461, 3380, 3316, 2181, 2230, 1748, 1655, 1566, 1408, 1343.

3.3 Results and discussion

3.3.1 Powder X-ray Diffraction

The powder X-ray diffraction patterns of calcined ceria loaded zirconia are shown in Figure 1. The catalyst diffraction peak values 20 of 28.7°, 33.1°, 47.6°, 56.2°, 59.2°, 69.78, 76.7° and 79.3° were assigned to CeO₂. All these diffraction peaks agree with the international standards files (JCPDS file No. 43-1002). In addition, the sample showed diffraction patterns at 20 angles of 24.8°, 28.6°, 31.9°, 34.7°, 41.3°, 50.8° and 60.4° corresponding to the ZrO₂ (JCPDS file No. 01-089-9066). The peaks identified in the diffractogram shows the polycrystalline nature of the materials. The average crystallite size of this sample was obtained to be 7.2 nm using the Scherrer equation based on the highest intensity diffraction peaks of 2.5% CeO₂/ZrO₂.



Figure 1. Powder XRD spectra of 2.5% ceria doped zirconia catalyst

3.3.2. SEM analysis

A demonstrative SEM surface morphology micrograph of the sample ceria on zirconia catalyst is shown in Figure 2. A number of large, white and irregular shapes are observed from the SEM image of 2.5% CeO₂/ZrO₂. The micrographs of SEM–EDX confirmed the uniform distribution of ceria on the zirconia surface. The SEM-EDX confirms the data from ICP elemental analysis. Furthermore, the morphology of the catalyst from the SEM images noticeably point to the crystallinity and homogeneity of the sample.


Figure 2.SEM micrograph of 2.5% CeO₂/ZrO₂ catalyst

3.3.3. TEM analysis

The TEM image provides more structural information of the catalyst. A distinct TEM image of 2.5% CeO2/ZrO2 is shown in Figure 3. It can be seen that the ceria particles are shown as black irregular oval-like shapes and particle dimension ranging between 13 to 35 nm and zirconia shown as white bulbous shape particles. No drastic change was noticed in the morphology of the used catalyst



Figure 3. TEM micrograph of 2.5% CeO₂/ZrO₂ catalyst

3.3.4. BET surface area analysis

The N₂ isotherms of the prepared ceria loaded zirconia material are shown in Figure 4. The figure shows the nitrogen adsorption isotherms and pore size distribution of 2.5% CeO₂/ZrO₂ catalyst. As per the IUPAC classification, the sample displays type-IV isotherms and a typical H1-hysteresis loop, demonstrating the mesoporous nature of the materials. The BJH pore size distribution designates a mesoporous (pore of 4–55 nm) texture for the sample, and the isotherms p/po range was 0.75-0.90. The Brunauer–Emmett–Teller (BET) surface area was determined at 52 m² g⁻¹ with a pore volume of 0.226 cm³ g⁻¹. As anticipated, the ICP analysis results showed the presence of a nominal amount of cerium in the catalyst (2.46 wt %).



Figure 4. N₂ adsorption & desorption spectra of 2.5% CeO₂/ZrO₂ catalyst

3.4. Optimization Procedure

In the first instance, optimal conditions were sought by a model reaction which was accomplished by applying various types of catalysts, solvents and also solvent-free conditions, with the anticipation to reduce the reaction time and increase product yield. When the reaction of substituted aldehyde (1 mmol), malononitrile (1.1 mmol), dimethylacetylenedicarboxylate (1.0 mmol) and dimethylaniline (1 mmol) were stirred together, no product formation took place in the presence of catalyst-free and solvent-free condition at RT, even after 12 h of reaction (Table

1, entry 1). The same reaction was then carried out in ethanol solvent under catalyst-free condition at RT and it was observed that no product was formed even after 12 h. The same reaction was conducted under reflux conditions, but the reaction did not afford the desired product (Table 1, entry 2 & 3). Subsequently the reaction was performed in the presence of different acidic catalysts, such as acetic acid (AcOH), FeCl₃ and H₃BO₃ for their efficiency in catalyzing the reaction at RT but no reaction occured (Table 1, entries 4-6). Further, the same reaction was evaluated using base catalysts (inorganic or organic) such as NH₄OAc, K₂CO₃, NaOH, TEA, DABCO, and piperidine, and low yield of product was obtained in the presence of these bases after 6 h (Table 1, entries 7-12). This was followed by pure oxide catalysts, such as Al₂O₃, SiO₂ and ZrO₂ which were performed in an ethanol solvent system at RT, the reaction showed moderate to good yields after 2.0-3.5 h reaction time (Table 1, entries 13-15). After having this positive result using zirconia oxide, we wanted to optimize the reaction condition by doping with various metal oxides, such as 2.5% Cu/ZrO₂, Mn/ZrO₂, and Ce/ZrO₂ was screened in ethanol solvent at RT Those mixed oxide catalytic reactions afforded very good to excellent yields (82-95%) within 30 min reaction time (Table 1, entry 16-18). Remarkably, when CeO₂/ZrO₂ was used as catalyst, a reaction progressed impressively recording an excellent yield (95%) of functionalized 1,4-dihydropyridine-2,3-dicarboxylates at RT, within 20 min reaction time. Based on the evaluation of positive results, it is noticeably that ceria on zirconia catalyst revealed high surface areas which have most active sites showing more catalytic activity over other catalysts. Therefore, this study focused on one-pot, four-component reactions to achieve excellent yields. Mixed oxides offer greater surface area, smaller particle sizes and greater generation of catalytic active sites than the corresponding oxide homologues. ^[33] These aspects are of extreme importance since higher surface area favors adsorption of reaction molecules, while the small particle size is advantageous for minimal internal dispersion resistance of molecules in this manner increasing the catalytic activity.

We further investigated the effect of solvent in this reaction, because solvents can play a deciding outcome for many important multi-component reactions. ^[34] Attempts to optimize the solvent-system indicated that the activity of CeO_2/ZrO_2 was greatly affected by the solvent in which the reaction was performed (Table 2). The reaction proceeded efficiently in polar solvents such as methanol, ethanol and isopropyl alcohol, but not in non-polar solvents such as acetonitrile, DMF, n-hexane and toluene. EtOH solvent, which can disperse temperature

promptly, affords an optimum environment for formation of intermediates on the catalyst surface, and their consequent transformation to target products. In view of the green nature, short reaction and excellent yields, EtOH demonstrated to be the ideal solvent for the present procedure.

Entry	Catalyst	Temperature	Time (h)	Yield (%) ^b
1		R.T.	12	
2		R.T.	12	
3		Reflux	12	
4	AcOH	R.T.	12	
5	FeCl ₃	R.T.	12	
6	H_3BO_3	R.T.	12	
7	NH ₄ OAc	R.T.	8.0	27
8	K_2CO_3	R.T.	6.2	34
9	NaOH	R.T.	6.5	25
10	TEA	R.T.	7.0	24
11	DABCO	R.T.	7.5	19
12	piperidine	R.T.	7.0	22
13	Al_2O_3	R.T.	3.5	51
14	SiO_2	R.T.	2.5	60
15	ZrO_2	R.T.	2.0	76
16	2.5% CuO/ZrO ₂	R.T.	0.5	82
17	2.5% MnO ₂ /Zr ₂	R.T.	0.4	89
18	2.5% CeO ₂ /Zr ₂	R.T.	0.33	95

Table 1: This table shows the yield of the different catalysts for the model reaction

^a**Reaction conditions:** dimethylacetylenedicarboxylate (1 mmol), dimethylaniline (1 mmol), malononitrile (1.1 mmol), 2-methoxybenzaldehyde (1 mmol) and catalyst. ^bIsolated yields; -- No reaction

Furthermore, we examined the amount of catalyst needed for reaction, because this has a major effect on the reactant transformation to product. When we increased the amount of catalyst 10 to 30 mg, the yield of the product continuously increased from 79 to 95% and further increase of the catalyst quantity did not increase the reaction yield of the product (Table 3). The outcome of the above promising result suggests that 30 mg of Ce/ZrO₂ is most suitable for this reaction.

Entry	Solvent	Yield (%)
1	CH ₃ CN	15
2	DMF	19
3	n-hexane	
4	Toluene	
5	MeOH	75
6	EtOH	95
7	isopropyl alcohol	68

Table 2: Optimization of various solvent condition for the model reaction by 2.5% Ce/ZrO₂ catalyst^a

^aReaction conditions: dimethylacetylenedicarboxylate (1 mmol), dimethylaniline (1 mmol), malononitrile (1.1 mmol), 2-methoxybenzaldehyde (1 mmol), catalyst (30 mg) and solvent (10 mL) were stirred at room temperature.

Table 3:	Optimization of the amount	of 2.5% Ce/ZrO ₂	as catalyst in the n	nodel reaction ^a
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Entry	Catalyst (mg)	Time (min)	Yield (%)
1	10	45	75
2	20	35	84
3	30	20	95
4	40	20	95
5	50	15	94

^aReaction conditions: dimethylacetylenedicarboxylate (1 mmol), dimethylaniline (1 mmol), malononitrile (1.1 mmol), 2-methoxybenzaldehyde (1 mmol), catalyst and ethanol (10 mL) solvent were stirred at room temperature.

To demonstrate the robustness of the new protocol, reactions with numerous aromatic aldehydes substituted with diverse electron-withdrawing or electron-releasing groups were assessed and obtained; the results are summarized in (Table 4). In all cases, all the substituted aromatic aldehydes, irrespective of electron-donating or electron-withdrawing groups showed exceptional reactivity in forming the respective pyridine derivatives in good to high yields. Structures of all the isolated products 5a–1 were deducted and validated by physical and spectroscopic data including IR, ¹H NMR, ¹⁵N NMR, ¹³C NMR and HR-MS spectral analysis. Some of the compounds details are showed in supplementary information.

Entry	R	Product	Yield (%)	Mp °C
1	2-OMe	5a	95	215-216
2	2-F	5b	87	206-208
3	2-Cl	5c	90	220-221
4	2-Br	5d	88	239-240
5	4-Cl	5e	94	221-222
6	4-Br	5f	92	249-250
7	$2,3-(OMe)_2$	5g	91	201-203
8	3,4-(OMe) ₂	5h	93	233–235
9	2,5-(OMe) ₂	5i	92	246-247
10	4-F	5j	87	227-228
11	$2,4,6-(OMe)_3$	5k	89	186-188
12	4-MeO	51	92	206-208

Table 4: Synthesis of functionalized 1,4-dihydropyridine-2,3-dicarboxylates by 2.5% Ce/ZrO₂ catalyst^{a*}

^aReaction conditions: dimethylacetylenedicarboxylate (1 mmol), dimethyl aniline (1 mmol), malononitrile (1.1 mmol), substituted benzaldehyde (1 mmol), catalyst (30 mg) and ethanol solvent (10 mL) were stirred at room temperature.

* All the compounds are new; R = substituted benzaldehydes

3.5. Reusability of the catalyst

Commercial application for any catalyst can be realized if reusability thereof becomes a demonstrated advantage and we thus investigated the recovery and reusability of the CeO_2/ZrO_2 catalyst. The reusability of the catalyst was tested by separating the CeO_2/ZrO_2 from the reaction mixture by simple filtration under vacuum, washed with acetone, and drying in a vacuum oven at 80 °C for 4 h to reuse in consequent reactions. The recovered catalyst can be reused at least six runs in successive reactions without significant loss in product yield.

3.6. Conclusion

In this study, we report on a green and efficient one-pot protocol for the synthesis of functionalized 1,4-dihydropyridine-2,3-dicarboxylate derivatives through a four-component reaction between malononitrile, dimethylacetylenedicarboxylate, dimethylaniline and substituted aldehydes using 2.5% CeO₂/ZrO₂ as a catalyst in EtOH and at room temperature. This methodology has several advantages such as short reaction times (< 30 min), high product yields

(87-95%), ease of handling, facile and green work-up. The easy recoverable and reusable catalyst meets the industrial and environmental requirements and is versatile and cost effective.

3.7. Acknowledgements

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3.9. Supporting Information – I:



¹H NMR spectra of compound **5a**







 13 C NMR spectra of compound **5a**



HR-MS spectra of compound 5a





¹⁵N NMR spectra of compound **5b**



¹³C NMR spectra of compound **5b**



HR-MS spectra of compound 5b



¹H NMR spectra of compound **5**c



¹⁵N NMR spectra of compound **5c**



 ^{13}C NMR spectra of compound 5c



HR-MS spectra of compound 5c



¹H NMR spectra of compound **5d**



¹⁵N NMR spectra of compound **5d**



¹³C NMR spectra of compound **5d**



¹H NMR spectra of compound **5e**



¹³C NMR spectra of compound **5**e



¹⁵N NMR spectra of compound **5e**



HR-MS spectra of compound 5e



¹H NMR spectra of compound **5**f



¹⁵N NMR spectra of compound **5**f





Elemental	Compositio	n Report							Page 1
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%- 	.3629 488.3684 488.0	491.2337 490.0 5.0	493.: 492.2418 492.0 5.0	494.2527 2170 494.0 -1.5 100.0	496.2529 496.0	498.1013 498.0	500.2589 500.0	501.3789 502.0	502.8590504.0772 m/z 504.0
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HR-MS spectra of compound 5f



¹H NMR spectra of compound **5g**



¹⁵N NMR spectra of compound **5g**





Elemental	Composition	1 Report							Page 1
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HR-MS spectra of compound 5g



¹H NMR spectra of compound **5h**



¹⁵N NMR spectra of compound **5h**



¹³C NMR spectra of compound **5h**



¹H NMR spectra of compound **5**i



¹⁵N NMR spectra of compound **5i**



¹³C NMR spectra of compound **5**i



HR-MS spectra of compound 5i



¹H NMR spectra of compound **5**j



¹⁵N NMR spectra of compound **5**j







HR-MS spectra of compound 5j



¹H spectra of compound **5k**



 ^{15}N spectra of compound $\mathbf{5k}$



¹³C NMR spectra of compound **5**k

Elementa	Composition R	eport						Page 1
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Minimum: Maximum:	510.0 510.0 520	5.0	5.0	-1.5 100.0	0 000.0 0	52.0 554.0	000.0 000.0 040.0	042.0
Mass	Calc. Mass	mDa	PPM	DBE	i-FIT	i-FIT (Norm)	Formula	
530.2393	530.2409	-1.6	-3.0	7.5	508.0	0.0	C27 H29 N3 O7 M	la

HR-MS spectra of compound 5k



¹H NMR spectra of compound **5**l



¹⁵N NMR spectra of compound **5**l



¹³C NMR spectra of compound **5**l

Chapter 4

An efficient method for the synthesis of 1,4-dihydropyridines using Y_2O_3/ZrO_2 as a reusable catalyst

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Abstract

In this study a highly efficient protocol is reported to synthesize 1,4-dihydropyridine derivatives using 2.5% Y_2O_3/ZrO_2 as a heterogeneous catalyst. The one-pot four component reaction involves substituted aldehyde, malononitrile, 4-bromoaniline and dimethylacetylenedicarboxylate in green solvent ethanol. The new catalyst material is characterized by powder X-ray diffraction, TEM, SEM and nitrogen adsorption/desorption analysis techniques. The key benefits of this novel approach are easy work-up, green solvent, short reaction times (< 20 min), energy efficient reaction conditions and no chromatographic separation techniques plus excellent yields (88-95%).

Keywords: Multicomponent reaction, Heterogeneous catalysis, Pyridines, Sustainability, Efficient protocol, Y₂O₃/ZrO₃.

4.1. Introduction

Green chemistry refers to design of chemical reactions and products that minimize or eliminate the use or generation of hazardous compounds.^[1] It is basically concerned with the efficient use resources, averting of the use of toxic and/or hazardous reagents and solvents in the manufacture and application of chemical compounds.^[2] It is focused on the use of green principles in organic synthesis and on the industrial scale processes in chemical industry in general and pharmaceutical industry in particular.^[3] with objective to develop the optimal methods to minimize energy consumption for the production of desired products.^[4,5]

Multicomponent reaction (MCR) put together several reactant molecules to form a product.^[5] It is one of the most important protocols in organic synthesis and medicinal chemistry.^[6] The benefits of one-pot reactions are rapid access to diverse highly functionalized organic molecules with efficiency, and cost effectiveness^{-[7]} MCR approach is of central interest in the construction of combinatorial libraries and optimization in drug discovery process.[8] MCRs are the cornerstones in the diversity oriented construction of molecular complexity due to their atom efficiency and ability to incorporate the reactants into product molecule in a fast and efficient manner^[9-10] These are highly selective, simple workup, operate under mild conditions with atom economy and high yields, and main need no chromatographic separations^{-[11-12]}

Heterogeneous catalysis plays an important role in both the research laboratory and in the chemical and pharmaceutical industries.^[13] These are the key technology used in varies catalytic fields.^[14] They generate high purity products without any need to purify the obtained products and also it can be separated easily from the product.^[15,16] Their cost is low, wide availability, environmental friendly and reusable.^[17] They exhibit very high activity and selectivity for a large range of reactions.^[18] Hence, there is always demand for good recyclable heterogeneous catalyst with high selectivity and good activity.^[17-19]

Zirconium oxide (ZrO₂) has received great attention, both as catalyst and catalyst support,^[20] owing to its amphoteric nature. It has the presence of both acidic and basic sites and can act as bi-functional catalytic material.^[21] It's high specific surface area, better flexibility, active metal centres and thermal stability, make it appropriate over wide-ranging temperatures.^[22] Rare-earth elements, including yttrium possess large surface area and stable at high temperatures making them ideal as catalyst materials.^[23] The combination of zirconia with yttrium shows even better properties than their individual components.^[24] The exceptional activity of the mixed oxides is described by ultrahigh vacuum surface experiments.^[23-25] The structure of yttrium doped zirconia strengthens the interaction between these two components, and because of its dispersion on zirconia enhance its catalytic activity.

Literature survey shows various methodologies for the synthesis of different heterocyclic compounds with unique biological properties.^[26] Such methods constitute the largest of the classic division of organic chemistry in terms of number of new compounds synthesized.^[27] Many of the new molecules played important role in the discovery of new drugs and bioactive compounds, including anti-tumor, anti-bacteria and ant-virulence agents.^[28] Several naturally occurring organic compounds with nitrogen containing heterocyclic moieties are reported to exhibit remarkable biological activities.^[29] Pyridines and their derivatives are useful structural motifs possessing interesting biological and pharmaceutical properties.^[30] Generally, these derivatives are used as antimicrobial,^[31] anticancer,^[32] antioxidant,^[33] antimalarial,^[34] anti-inflammatory,^[35] anti-^{HIV[36]} and anti-ulcer activity.^[37] Owing to their importance and relevance, several procedures have been reported in literature for synthesis of various dihydropyridine derivatives. The Hantzsch synthesis is one of the distinguished techniques for the preparation of 1,4-dihydropyridines.^[38,39] Some of such processes employed TMSI,^[40] PEG-600,^[41] Et₃N,^[42]

 I_2 ,^[43], etc., as catalysts. Some of those reactions demand expensive reagents, tedious handling procedures, high temperatures and harsh reaction conditions, while the others suffer with low yields and time-consuming reactions. Consequently, new approches with better features for the synthesis of 1,4-dihydropyridine derivatives is paramount.

Encouraged by a promising results in evolving synthetic methodologies for varied heterocyclic molecules,^[44-49] we recently have reported various procedures for viable synthesis of various biological interesting heterocyclic protocols in good yeilds.^[50-54] In this communication, in continued pursuit for developing efficient materials, we report a new heterogeneous catalyst, yttrium doped zirconia (Y_2O_3/ZrO_2) and its characterization. Its superior selectivity and activity for the syntheses of series of novel functionalized 1,4-dihydropyridine derivatives using one-pot four-component reaction at room temperature with ethanol as solvent is also detailed. To the best of our knowledge, this is the first application of this type of heterogeneous catalyst in one-pot reactions and for the synthesis of 1,4-dihydropyridine scaffolds.

4.2. Experimental section

4.2.1. Catalyst preparation

A wet-impregnation process was used to prepare a series of supported catalysts Y_2O_3/ZrO_2 of weight percentage (1%, 2.5% & 5 wt%). The heterogeneous catalyst was achieved from mixture of zirconia (ZrO₂, 2 g, Catalyst support, Alfa Aesar) and an appropriate wt% amount of yittrium carbonate [$Y_2(CO_3)_3 \cdot 6H_2O$ (Alfa Aesar)] in (60 mL) dissolved in distillated water. The mixture was stirred at room temperature for 6 h after which the resulting slurry was filtered under vacuum. Further, it was dried in an oven at 120–130 °C for 6 h and calcined in the presence of air, at 450 °C for 5 h to acquire of corresponding Y_2O_3/ZrO_2 catalysts.

4.2.2. General synthesis of functionalized 1,4-dihydropyridine-2,3-dicarboxylates (5a-l)

Substituted benzyaldehyde (1 mmol), dimethylacetylenedicarboxylate (1.0 mmol), malononitrile (1.1 mmol), 4-bromoanaline (1 mmol) and Y_2O_3/ZrO_2 (30 mg) in 10 mL ethanol were reacted a round-bottom flask, and stirred at room temperature. TLC plate was used to check the progress of the reaction and its completion. The solid product formed was then collected by filtration, and washed with ethyl acetate. It was further recrystallized to purify the crude product. The structures of obtained products were further confirmed with ¹H NMR, ¹³C NMR, ¹⁵N NMR and HR-MS and the related spectra details are assimilated to the supplementary information file.


Scheme 1. Synthesis of functionalized 1,4-dihydropyridine derivatives

4.3. Results and discussion

4.3.1. SEM analysis

The yttrium/zirconia material morphology was observed using SEM micrographs (Fig. 1). The mixture of Y_2O_3/ZrO_2 catalyst particles agglomerates has no specific/particular shape uniformity. The dispersal size of the agglomerate particles is in a nano-metric scale as can be seen. Their scale contributes onto the catalytic activity as they are very crystalline and homogenized. This implies that even the active site is dominant leading to the catalysts to be more effective.



Figure 1: SEM micrograph of 2.5% Y₂O₃/ZrO₂ catalyst

4.3.2. TEM analysis

The method used in this study to determine the size and size distribution of particle of interest is TEM. Figure 2 shows the pattern and size distribution of 2.5% Y_2O_3/ZrO_2 . It basically shows clusters in oval shapes of about 12 nm. The zirconia seen to be lighter compared to the yttrium oxides, which are seen to be darker. This is shown in some part of the given image bearing in mind that in most part, it is just the combination/mixture of both Y_2O_3/ZrO_2 .



Figure 2: TEM micrograph of 2.5% Y₂O₃/ZrO₂ catalyst

4.3.3. Powder X-ray Diffraction

Figure 3 shows 2.5 wt% Y_2O_3/ZrO_2 powdered X-ray diffraction patterns. Yttrium oxide is temperature dependent therefore it is calcined at higher temperature of 450 °C so that oxide can be obtained. It confirms diffraction peaks 20 values at 28.4°, 32.6°, 49.7°, 56.2°, 62.1°, 70.0° and 79.2° are assigned to Y_2O_3 . Their higher intensity confirms that indeed they are yttrium oxide without any water remaining after calcinations. The obtained XRD peaks are in correspondence with the standard Y_2O_3 [(JCPDS) 25-1200]. In addition, the sample showed diffraction patterns at 20 angles of 23.9°, 28.8°, 33.9°, 33.6°, 44.1°, 53.4° and 60.1° that corresponds to ZrO₂ (JCPDS file No. 01-089-9066). The average crystallite size of the sample was calculated using with Scherrer equation. It was about 9.3 nm, based on the maximum intensity diffraction peaks of Y_2O_3/ZrO_2 catalyst.



Figure 3. Powder XRD spectra of 2.5% Y₂O₃/ZrO₂ catalyst

4.3.4. BET surface area analysis

Figure 4 depicts N₂ adsorption/desorption isotherms. This basically illustrates the pore size distribution of 2.5% Y_2O_3/ZrO_2 catalyst. The pore size distribution assign a mesoporous pore size of 98.12 Å texture for the sample, and the isotherms P/Po range was found to be 0.68-0.83. The surface area was given to be 68 m² g⁻¹ with a pore volume of 0.312 cm³ g⁻¹. As seen from the figure, this 2.5% Y_2O_3/ZrO_2 catalyst describes type-IV adsorption isotherms which signifies a mesoporous material.



Figure 4. N₂ adsorption & desorption isotherms of a 2.5% Y₂O₃/ZrO₂ catalyst

4.4. **Optimization**

The model reaction was conducted by a one-pot, four-component reaction of 2methoxybenzaldehyde (1 mmol), dimethylacetylenedicarboxylate (1.0 mmol), malononitrile (1.0 mmol), and dimethylaniline (1 mmol) in 10 ml ethanol. Different reaction conditions were tested on this model reaction. Varied catalysts and solvents were assessed at the different temperature conditions. Initially, in the absence of any catalyst or solvent, even after 12 h stirring of the reaction mixture, no product was observed, both at RT and reflux conditions (Table 1, entries 1 & 2). Then, the reaction was tried in ethanol in absence of any catalyst and at both temperature conditions and no product was noticed (Table 1, entries 3 & 4). Thereafter, different catalysts were tested, starting with acidic catalysts such as acetic acid (AcOH), FeCl₃ and H₃BO₃ to assess the efficiency of the catalyst. No product was observed at RT in all the runs (Table 1, entries 5-7). A trace amount of product was obtained after 8 h reaction by using ionic liquids like DABCO or $(Bmim)BF_4$ as a catalysts (Table 1, entries 8 & 9). When the reaction was attempted with different basic catalysts, such as KOH, Na₂CO₃, pyridine and TEA in ethanol, at RT the yield was low (Table 1, entry 10 & 13). Further, the pure oxide catalysts like alumina (Al_2O_3), silica (SiO_2) and zirconia (ZrO₂) were examined, and those oxides proved effective giving the desired product in 52 to 69% yields at RT after 3 h (Table 1, entries 14-16). Among the chosen oxide catalysts, zirconia gave relatively higher yield (Table 1, entries 16). Hence, using zirconia as support, bimetallic mixed oxides 2.5% CeO₂/ZrO₂, MnO₂/ZrO₂, and Y₂O₃/ZrO₂ were prepared and their activity was tested. Impressive yields (82-95%) were obtained within 20 min reaction time in ethanol and at RT, by using the mixed oxide catalysts (Table 1, entry 17-19). Among the three catalysts investigated, Y_2O_3/ZrO_2 showed better results, giving the target functionalized 1,4-dihydropyridines in 95% yield in 20 min reaction time under RT conditions.

Entry	Catalyst	Solvent	Temperature	Time (hr)	Yield (%) ^b
1			RT	12	
2			Reflux	12	
3		EtOH	RT	12	
4		EtOH	Reflux	12	
5	AcOH	EtOH	RT	12	
6	FeCl ₃	EtOH	RT	12	
7	H_3BO_3	EtOH	RT	12	
8	DABCO	EtOH	RT	8.0	10
9	(Bmim)BF ₄	EtOH	RT	8.0	08
10	KOH	EtOH	RT	7.0	19
11	Na ₂ CO ₃	EtOH	RT	7.5	23
12	pyridine	EtOH	RT	8.0	27
13	TEA	EtOH	RT	7.0	25
14	Al_2O_3	EtOH	RT	5.5	53
15	SiO_2	EtOH	RT	4.5	59
16	ZrO_2	EtOH	RT	3.5	69
17	2.5% CeO ₂ /ZrO ₂	EtOH	RT	1.5	82
18	2.5% MnO ₂ /ZrO ₂	EtOH	RT	2.0	74
19	2.5% Y ₂ O ₃ /ZrO ₂	EtOH	RT	0.30	95

Table 1: Optimal conditions for the synthesis of model reaction by 2.5% Y₂O₃/ZrO₂ catalyst^a

Solvent plays major role in the stability and solubility of the reactants and reaction mechanism. The solvent optimization was performed to examine the scope for improving reaction yield and selectivity. The title reaction was studied in the presence of non-polar solvents like DMF, acetonitrile, toluene and n-hexane (Table 2, entries 1-4), but yields were poor. The product yields were good to excellent, when the reaction was carried with polar solvents such as ethanol, methanol and isopropyl alcohol respectively (Table 2, entries 5-7). Highest yield (95%) was afforded with ethanol as solvent. Due to the hydrophobicity of the catalyst and organic reactant materials, ethanol as solvent might promotes better interactions with each other facilitating the formation of the desired product selectively.

Entry	Solvent	Time (minutes)	Yield (%)
1	DMF		48
2	acetonitrile		38
3	toluene		35
4	n-hexane		
5	MeOH		76
6	EtOH		95
7	isopropyl alcohol		67

Table 2: Optimization of various solvent condition for the synthesis of functionalized 1,4dihydropyridines by 2.5% Y_2O_3/ZrO_2 catalyst^a

When amount of catalyst needed for optimum activity was also probed, while in the absence of a catalyst, no product was formed (Table 3, entry 1); when, the catalyst amount was increased from 10 to 30 mg, the product yield constantly increased from 74 to 95% (Table 3, entries 2-4). Using higher than 30 mg of catalyst, neither improved the yield nor the reaction time (Table 3, entries 5-7). The results suggest that 30 mg of Y_2O_3/ZrO_2 catalyst is ideal amount for the chosen reaction conditions.

Entry	Catalyst (mg)	Time (min)	Yield (%)	
1		120		
2	10	45	74	
3	20	30	82	
4	30	15	95	
5	40	15	95	
6	50	15	95	
7	60	15	95	

Table 3: Optimization of the amount of by 2.5% Y₂O₃/ZrO₂ catalyst^a in the reaction

To widen the effectiveness and an excellence of the new synthetic procedure, reactions were studied using varied benzaldehyde derivatives substituted with different electron-withdrawing and electron-donating groups. All the ten reactions investigated gave good to excellent yields in short reaction times (Table 4, entries 1-10). The structures of all the newly synthesized compounds characterized and confirmed positively by employing ¹H NMR, ¹⁵N NMR, ¹³C NMR and HR-MS spectral analysis.

Entry	R	Product	Yield (%)	Mp °C	Lit Mp °C
1	2-OMe	5a	93	239-241	
2	4-OMe	5b	91	222-224	
3	2-Cl	5c	89	231-232	
4	4-Br	5d	87	258-260	
5	4-Cl	5e	76	239-241	
6	4-F	5 f	78	274-276	
7	2,5-(OMe) ₂	5g	87	240-242	
8	2-F	5h	92	209-211	
9	4-Et	5 i	90	250-252	
10	2-Br	5ј	89	198-200	

Table 4: Synthesis of functionalized 1,4-dihydropyridines catalyzed by 2.5% Y₂O₃/ZrO₂ catalyst^a

-- New compounds/no literature available

4.5. Spectral data

Dimethyl-6-amino-1-(4-bromophenyll)-5-cyano-4-(2-methoxyphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5a): ¹H NMR (400 MHz, DMSO-d₆) δ 3.39 (s, 3H, OCH₃), 3.47 (s, 3H, OCH₃), 3.81 (s, 3H, OCH₃), 4.88 (s, 1H, CH), 5.53 (s, 2H, NH₂), 7.01 (t, *J* = 8.00 Hz, 2H, ArH), 7.15 (dd, *J* = 7.52, 1.44 Hz, 1H, ArH), 7.20 (d, *J* = 8.60 Hz, 3H, ArH), 7.68 (d, *J* = 8.60 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 31.92, 51.88, 52.50, 55.73, 59.64, 104.05, 111.74, 120.82, 123.27, 127.25, 128.24, 132.85, 134.82, 142.21, 150.96, 156.19, 163.14, 165.13; FT-IR: 3820, 2466, 1675, 1480, 1343, 1244, 1184, 1082; HRMS of $[C_{23}H_{20}BrN_3O_5 + H]^+$ (m/z): 498.0644; Calcd: 498.0665.

Dimethyl-6-amino-1-(4-bromophenyll)-5-cyano-4-(4-methoxyphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5b): ¹H NMR (400 MHz, DMSO-d₆) δ 3.42 (s, 3H, OCH₃), 3.49 (s, 3H, OCH₃), 3.83 (s, 3H, OCH₃), 4.89 (s, 1H, CH), 5.58 (s, 2H, NH₂), 6.96-7.04 (m, 2H, ArH), 7.15 (dd, *J* = 7.68, 1.26 Hz, 1H, ArH), 7.19-7.23 (m, 3H, ArH), 7.70 (d, *J* = 8.44 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 31.92, 51.85, 55.74, 59.76, 104.05, 111.74, 120.78, 120.82, 123.17, 127.23, 128.14, 132.20, 132.62, 132.99, 134.46, 142.27, 150.95, 156.20, 165.08; FT-IR: 3866, 2342, 1644, 1586, 1573, 1288, 1134, 1054; HRMS of $[C_{23}H_{20}BrN_3O_5 + H]^+$ (m/z): 498.0674; Calcd: 498.0665.

Dimethyl-6-amino-1-(4-bromophenyl)-5-cyano-4-(2-chlorophenyl)-1,4-dihydropyridine-2,3dicarboxylate (5c): ¹H NMR (400 MHz, DMSO-d₆) δ 3.38 (s, 3H, OCH₃), 3.52 (s, 3H, OCH₃), 4.37 (s, 1H, CH), 5.67 (s, 2H, NH₂), 6.90 (d, J = 1.44 Hz. 2H, ArH), 7.02-7.18 (m, 2H, ArH), 7.23 (d, J = 8.68 Hz, 2H, ArH), 7.69 (d, J = 8.64 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 30.63, 45.72, 51.91, 52.46, 59.88, 104.78, 113.49, 114.04, 115.73, 117.21, 120.87, 123.31, 129.64, 131.27, 132.26, 132.62, 134.27, 141.34, 146.69, 148.02, 150.55, 157.66, 162.96, 165.04; FT-IR: 3844, 2466, 1456, 1367, 1422, 1210, 1108, 1088; HRMS of $[C_{22}H_{17}BrClN_3O_4 + H]^+$ (m/z): 502.0148; Calcd: 502.0169.

Dimethyl-6-amino-1-(4-bromophenyll)-5-cyano-4-(4-bromophenyl)-1,4-dihydropyridine-2,3-

dicarboxylate (*5d*): ¹H NMR (400 MHz, DMSO-d₆) δ 3.39 (s, 3H, OCH₃), 3.50 (s, 3H, OCH₃), 4.78 (s, 1H, CH), 5.78 (s, 2H, NH₂), 7.25-7.34 (m, 6H, ArH), 7.71 (d, *J* = 8.60 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 8.62, 30.64, 33.35, 45.75, 51.91, 52.48, 58.32, 102.81, 115.73, 115.78, 120.57, 123.40, 124.83, 129.04, 129.34, 131.83, 131.83, 131.96, 132.64, 134.62, 142.34, 150.89, 158.59, 161.04, 162.81, 164.79; FT-IR: 3829, 2480, 1505, 1450, 1399, 1394, 1224, 1100.

Dimethyl-6-amino-1-(4-bromophenyll)-5-cyano-4-(4-chlorophenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5e): ¹H NMR (400 MHz, DMSO-d₆) δ 3.37 (s, 3H, OCH₃), 3.51 (s, 3H, OCH₃), 4.49 (s, 1H, CH), 5.75 (s, 2H, NH₂), 7.25-7.31 (m, 4H, ArH), 7.43 (d, *J* = 8.44 Hz, 2H, ArH). 7.69 (d, *J* = 8.68 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 18.31, 38.08, 51.98, 52.54, 56.08, 59.27, 104.31, 115.86, 120.69, 123.49, 128.61, 128.76, 131.64, 132.27, 132.68, 134.43, 141.36, 144.19, 150.64, 162.84, 164.91; FT-IR: 3822, 2455, 1688, 1544, 1520, 1422, 1065, 1006; HRMS of [C₂₂H₁₇BrClN₃O₄ + H]⁺ (m/z): 502.2573; Calcd: 502.2559.

Dimethyl-6-amino-1-(4-bromophenyll)-5-cyano-4-(2-fluorophenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5f): ¹H NMR (400 MHz, DMSO-d₆) δ 3.39 (s, 3H, OCH₃), 3.53 (s, 3H, OCH₃), 4.51 (s, 1H, CH), 5.78 (s, 2H, NH₂), 7.18-7.34 (m, 6H, ArH), 7.70 (d, *J* = 8.64 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 37.97, 51.93, 52.49, 59.64, 104.56, 115.39, 115.60, 120.73, 123.39, 128.57, 128.66, 132.34, 132.62, 134.62, 141.48, 150.57, 159.94, 162.35, 162.85, 164.93; FT-IR: 3798, 2455, 1644, 1424, 1398, 1255, 1248, 1097; HRMS of [C₂₂H₁₇BrFN₃O₄ + H]⁺ (m/z): 486.0483; Calcd: 486.0465.

Dimethyl-6-amino-1-(4-bromophenyll)-5-cyano-4-(2,5-dimethoxyphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5g): ¹H NMR (400 MHz, DMSO-d₆) δ 3.42 (s, 3H, OCH₃), 3.49 (s, 3H, OCH₃), 3.70 (s, 3H, OCH₃), 3.78 (s, 3H, OCH₃), 4.84 (s, 1H, CH), 5.61 (s, 2H, NH₂), 6.68 (d, *J* = 3.18 Hz, 1H, ArH), 6.80 (dd, *J* = 8.68, 3.08 Hz, 1H, ArH), 6.98 (d, *J* = 8.92 Hz, 1H, ArH), 7.16 (d, *J* = 8.71 Hz, 2H, ArH), 7.71 (d, *J* = 9.04 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 13.37, 30.63, 32.26, 45.77, 51.87, 52.51, 55.17, 56.43, 59.63, 62.59, 103.84, 111.80, 113.01, 113.70, 120.67, 121.46, 123.18, 132.07, 132.68, 134.18, 134.95, 142.37, 150.48, 150.95, 153.34, 163.08, 165.01; FT-IR: 3809, 2480, 1405, 1350, 1273, 1194, 1044, 1002; HRMS of $[C_{24}H_{22}BrN_3O_6 + H]^+$ (m/z): 528.0775; Calcd: 528.0770.

Dimethyl-6-amino-1-(4-bromophenyll)-5-cyano-4-(4-fluorophenyl)-1,4-dihydropyridine-2,3-

dicarboxylate (*5h*): ¹H NMR (400 MHz, DMSO-d₆) δ 3.39 (s, 3H, OCH₃), 3.53 (s, 3H, OCH₃), 4.36 (s, 1H, CH), 5.68 (s, 2H, NH₂), 6.76 (d, *J* = 8 48 Hz, 6H, ArH), 7.08 (d, *J* = 8.48 Hz, 2H, ArH), 7.24 (d, *J* = 8.60 Hz, 2H, ArH), 7.69 (d, *J* = 8.64 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 8.79, 37.67, 45.67, 51.84, 52.43, 60.32, 105.28, 115.41, 120.97, 123.26, 127.78, 131.27, 132.27, 132.60, 134.84, 135.82, 140.88, 150.39, 156.35, 163.02, 165.16; FT-IR: 3811, 2462, 1605, 1520, 1313, 1294, 1224, 1034.

Dimethyl-6-amino-1-(4-bromophenyll)-5-cyano-4-(2-ethylphenyl)-1,4-dihydropyridine-2,3-dicarboxylate (5i): ¹H NMR (400 MHz, DMSO-d₆) δ 1.06 (t, *J* = 6.96 Hz, 3H, CH₃), 3.39 (s, 3H, OCH₃), 3.53 (s, 3H, OCH₃), 3.67 (s, 2H, CH₂), 4.50 (s, 1H, CH), 5.81 (s, 2H, NH₂), 7.25-7.29 (m, 4H, ArH), 7.59 (d, *J* = 8.40 Hz, 2H, ArH), 7.70 (d, *J* = 8.64 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 18.48, 30.61, 38.24, 45.79, 51.94, 52.50, 55.00, 56.03, 59.24, 104.18, 120.66, 123.45, 128.98, 131.68, 132.35, 132.63, 134.55, 141.68, 144.71, 150.65, 162.79, 164.86; FT-IR: 3869, 2477, 1466, 1480, 1312, 1244, 1145, 1066.

Dimethyl-6-amino-1-(4-bromophenyll)-5-cyano-4-(2-bromophenyl)-1,4-dihydropyridine-2,3-

dicarboxylate (*5j*): ¹H NMR (400 MHz, DMSO-d₆) δ 3.37 (s, 3H, OCH₃), 3.51 (s, 3H, OCH₃), 4.48 (s, 1H, CH), 5.76 (s, 2H, NH₂), 7.24 (t, *J* = 8.92 Hz, 4H, ArH), 7.55 (d, *J* = 8.24 Hz, 2H, ArH), 7.68 (d, *J* = 8.59 Hz, 2H, ArH); ¹³C NMR (100 MHz, DMSO-d₆): 18.34, 51.98, 52.53, 56.07, 59.19, 89.74, 104.22, 115.84, 120.12, 120.68, 123.48, 128.99, 131.69, 132.28, 132.67, 134.44, 141.59, 144.63, 150.64, 162.82, 164.89; FT-IR: 3866, 2324, 1420, 1344, 1234, 1122, 1066, 1024; HRMS of [C₂₂H₁₆Br₂N₃O₄ + 2H]⁺ (m/z): 547.9636; Calcd: 547.9644.

4.6. Reusability of the catalyst

For cost effectiveness, recyclability and reusability of the material is of esteemed benefit in heterogeneous catalytic processes. In this work, the reusability of Y_2O_3/ZrO_2 in the synthesis of 1,4-dihydropyridines was examined under optimum reaction conditions. After completion of the reaction, the reaction mixture was filtered under vacuum and washed with ethyl acetate followed by drying in a vacuum oven at 110°C for 3 h. Then, the recovered catalyst was reused for a consequent fresh batch of the reaction and it can be used at least six runs without any minor loss in the yield of the desired product.

4.7. Conclusion

In summary, this study shows a highly efficient 2.5% Y_2O_3/ZrO_2 heterogeneous catalyst, which is used in synthesis of ten novel 1,4-dihydropyridine derivatives under green solvent conditions in excellent yields (88-95%). This novel procedure offers numerous advantages such as simple workup, cleaner reactions, green solvent, reduced reaction times, high yields, reusable catalyst and an eco-friendly approach. We assume this approach will find widespread applications in the fields of medicinal, combinatorial and drug discovery syntheses.

4.8. Acknowledgements

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¹H NMR spectra of compound **5a**



¹³C NMR spectra of compound **5a**







HRMS spectra of compound 5a





¹³C NMR spectra of compound **5b**





Elemental	Elemental Composition Report								
Single Mass Analysis Tolerance = 5.0 PPM / DBE: min = -1.5, max = 100.0 Element prediction: Off Number of isotope peaks used for i-FIT = 3									
Monoisotopic Mass, Even Electron Ions 28 formula(e) evaluated with 1 results within limits (up to 20 closest results for each mass) Elements Used: C: 20-25 H: 20-25 N: 0-5 O: 0-5 F: 0-1 F2 3 (0.068) Cm (1:61) TOF MS ES+									1 00 005
100-				4	38.1474				1.30e+005
				436.1320					
~					439.1509)			
-	24 1213 427 1345	430.3380 43	3.0867_ ⁴³⁴	.1122	440.	1543	3297 449 1330	450.1431	452.1508
0-1	425.0 427.5	430.0	432.5	435.0 43	7.5 4 40.0	442.5 445.	0 447.5	450.0	452.5
Minimum: Maximum:		5.0	5.0	-1.5 100.0					
Mass	Calc. Mass	mDa	PPM	DBE	i-FIT	i-FIT (Norm) Formula		
438.1474	438.1465	0.9	2.1	14.5	549.0	0.0	C23 H21	N3 05	F

HRMS spectra of compound 5b



¹H NMR spectra of compound **5**c



¹³C NMR spectra of compound **5**c



 ^{15}N NMR spectra of compound 5c

Elemental Composition Report								
Single Mass Analysis Tolerance = 5.0 PPM / DBE: min = -1.5, max = 100.0 Element prediction: Off Number of isotope peaks used for i-FIT = 3								
Monoisotopic Mass, Even Electron lons 26 formula(e) evaluated with 1 results within limits (up to 20 closest results for each mass) Elements Used: C: 20-25 H: 15-20 N: 0-5 O: 0-5 F: 1-1 CI: 0-1 F3 2 (0.034) Cm (1:61) TOF MS ES+								
100 _–	440.0818					9.16e+004		
436.1	438.1471 442.0878	3						
424.1137 430.3369 433.0		45.0940 452.141	17 465	5.1213 469.070	00 474.0935 484.	1376 488.0888		
420.0 430.0	440.0	450.0	460.0	470.0	480.0	490.0		
Minimum: Maximum:	5.0 5.0	-1.5 100.0						
Mass Calc. Mass	mDa PPM	DBE i	i-FIT i	-FIT (Norm)	Formula			
440.0818 440.0813	0.5 1.1	15.5 5	569.5 0	.0	C22 H16 N3	04 F Cl		

HRMS spectra of compound 5c



¹³C NMR spectra of compound **5d**



 ^{15}N NMR spectra of compound ${\bf 5d}$







 ^1H NMR spectra of compound 5e



¹³C NMR spectra of compound **5**e



¹⁵N NMR spectra of compound **5e**



¹H NMR spectra of compound **5**f



¹³C NMR spectra of compound **5**f



¹⁵N NMR spectra of compound **5**f



¹H NMR spectra of compound **5g**



 13 C NMR spectra of compound **5**g











¹³C NMR spectra of compound **5h**



¹H NMR spectra of compound **5**i



¹³C NMR spectra of compound **5**i





¹H NMR spectra of compound **5**j



¹³C NMR spectra of compound **5**j



¹⁵N NMR spectra of compound **5**j



HRMS spectra of compound 5j



¹³C NMR spectra of compound **5**k



¹⁵N NMR spectra of compound **5**k

Elemental Composition Report									Page 1		
Single Mass Analysis Tolerance = 5.0 PPM / DBE: min = -1.5, max = 100.0 Element prediction: Off Number of isotope peaks used for i-FIT = 3											
Monoisotopic Mass, Even Electron Ions 38 formula(e) evaluated with 1 results within limits (up to 20 closest results for each mass) Elements Used: C: 20-25 H: 15-25 N: 0-5 O: 0-5 F: 0-1 F10 10 (0.304) Cm (1:61) TOF MS ES+									1.04005		
100-			43	6.1670							1.31e+005
- - - - %		434	1530								
0 428,5352	430.3385	433.0826	435.1571	437.17	10 438.1556 	440.0834 	442.0865	443.0)880 445	. <u>1023</u>	447.0398 m/z
428.0	430.0 43	32.0 434	43	36.0	438.0	440.0	442.0	4	44.0	446.0)
Minimum: Maximum:		5.0	5.0	-1.5 100.0							
Mass	Calc. Mass	mDa	PPM	DBE	i-FIT	i-FIT	(Norm)	Form	ıla		
434.1530	434.1516	1.4	3.2	15.5	550.9	0.0		C24	H21 1	N3 04	F

HRMS spectra of compound 5k

Chapter 5

5.1. Conclusion

The aim of this study was to synthesize pyridine derivatives under reflux conditions and using different reusable catalysts that are easily recovered. Three series of pyridines derivatives were successfully synthesized. These derivatives are different 1,4-dihydropyridine-2,3-dicarboxylates, which were synthesized following three different reactions.

- ✤ In the first reaction, 1,4-dihydropyridine-2,3-dicarboxylate derivatives were successfully synthesized using Sm₂O₃/ZrO₂ as catalyst in ethanol solvent at room temperature to assist the reaction of dimethylacetylenedicarboxylate, dimethylaniline, malononitrile with various substituted aldehydes. The advantage of this method includes excellent yields (87-96%), simple work-up, reusability of the catalyst and shortened reaction time.
- In the second reaction, 1,4-dihydropyridine-2,3-dicarboxylate derivatives were successfully synthesized following the use of CeO₂/ZrO₂ as catalyst in ethanol at room temperature to facilitate the reaction between malononitrile, dimethylacetylenedicarboxylate, dimethylaniline and substituted aldehydes. This protocol offers short reaction times (< 30 min), high product yields (87-95%)</p>
- ✤ In the third reaction, 1,4-dihydropyridine-2,3-dicarboxylate derivatives were successfully synthesized following the use of Y₂O₃/ZrO₂ heterogeneous catalyst, which was used to help the reaction between substituted benzaldehydes, dimethylacetylenedicarboxylate, malononitrile and 4-bromoanaline. This methodology has advantages, which include short reaction times (< 20 min), high product yields (88-95%),</p>
- All catalysts used facilitated the formation of the products to reactions with excellent selectivity, even with reactants that would not otherwise give products, because of functional group hindrance. All different substituents of benzaldehyde investigated gave the expected products in good to excellent yields.
- All three catalyst are selective in their respective reactions as reported.
- The reactions are easy to handle, facile and environmentally friendly.
- By varying the aniline substrate, new 1,4-dihydropyridine were synthesized

The reaction time of the reactions are shortened, the yields are excellent and the catalysts are reusable

Future work

- ✤ The synthesized will be tested for biological activities.
- The three different synthesized catalysts will be incorporated together to check for even better results.
- Electronegative substituents of benzaldehyde did not hinder the products from forming, so the selectivity of the catalysts used will also be studied.